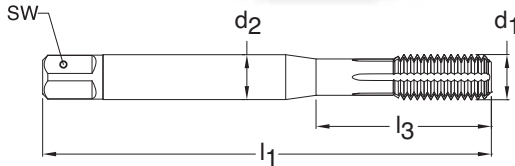


UNF



Through holes



Blind holes



TiN coated



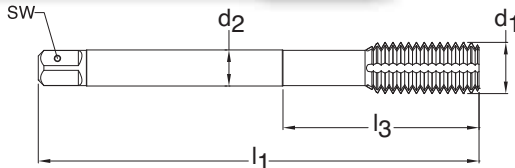
External cooling

Series 1584
Standard DIN 371
Tool Material HSS-E (Cobalt)
Flute Oil grooves
Chamfer Form C • 2-3
Class of Fit 2BX



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
10-32	H5/H6	0.174 - 0.178	4	6.00	4.90	70.00	25.00	4.826	9015840048260	○
1/4-28	H6/H7	0.233 - 0.236	4	7.00	5.50	80.00	30.00	6.350	9015840063500	○
5/16-24	H7/H8	0.292 - 0.295	5	8.00	6.20	90.00	35.00	7.938	9015840079380	○
3/8-24	H7/H8	0.355 - 0.358	5	10.00	8.00	90.00	35.00	9.525	9015840095250	○

UNF



Through holes



Blind holes

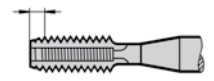


TiN coated



External cooling

Series 1585
Standard DIN 374
Tool Material HSS-E (Cobalt)
Flute Oil grooves
Chamfer Form C • 2-3
Class of Fit 2BX



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
7/16-20	H8/H9	0.413 - 0.417	5	8.00	6.20	100.00	N/A	11.113	9015850111130	●
1/2-20	H8/H9	0.476 - 0.480	6	9.00	7.00	100.00	N/A	12.700	9015850127000	●
9/16-18	H8/H9	0.535 - 0.540	6	11.00	9.00	100.00	N/A	14.288	9015850142880	○
5/8-18	H9/H10	0.599 - 0.603	6	12.00	9.00	100.00	N/A	15.875	9015850158750	○
3/4-16	H10/H11	0.720 - 0.725	7	14.00	11.00	110.00	N/A	19.050	9015850190500	○