

Use this number when searching for this item:

### 9016620190000

#### Drill, 19mm 5xD, RT 100 F, Carbide, TiN, Coolant through



#### >> Item Info

EDP#	9016620190000
Series	1662
Order Code	19.000
Coating	TiN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	НА
Туре	RT 100 F
Tolerance	m7

#### >> Features

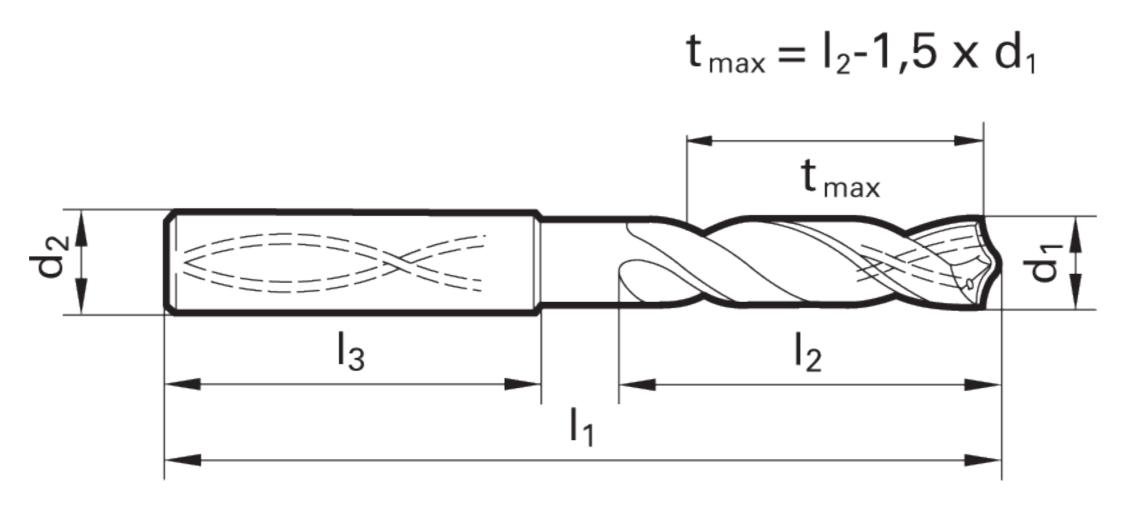
- I datai de
- main cutting edge form concave
- optimized cutting geometry
- sharp cutting edges

- relieved cone

# >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

## >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9016620190	19.000	19.000	0.7480			20.00	153.00	101.00	72.50	2.854	50.00	Straight	2



<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.