

Use this number when searching for this item:

### 9017020054000

#### Drill, 5.4mm 3xD, RT 100 F, Carbide, TiN



#### >> Item Info

Series1702Order Code5.400CoatingTiNCoolant ThroughNoCutting DirectionRHDrilling Depth3xDMaterialCarbidePoint Angle140°ShankStraight	EDP#	9017020054000
CoatingTiNCoolant ThroughNoCutting DirectionRHDrilling Depth3xDMaterialCarbidePoint Angle140°	Series	1702
Coolant ThroughNoCutting DirectionRHDrilling Depth3xDMaterialCarbidePoint Angle140°	Order Code	5.400
Cutting DirectionRHDrilling Depth3xDMaterialCarbidePoint Angle140°	Coating	TiN
Drilling Depth3xDMaterialCarbidePoint Angle140°	Coolant Through	No
Material Carbide  Point Angle 140°	Cutting Direction	RH
Point Angle 140°	Drilling Depth	3xD
	Material	Carbide
Shank Straight	Point Angle	140°
	Shank	Straight
Type RT 100 F	Туре	RT 100 F
Tolerance m7	Tolerance	m7

#### >> Features

- // I caluics
- main cutting edge form concave
- optimized cutting geometry
- sharp cutting edges

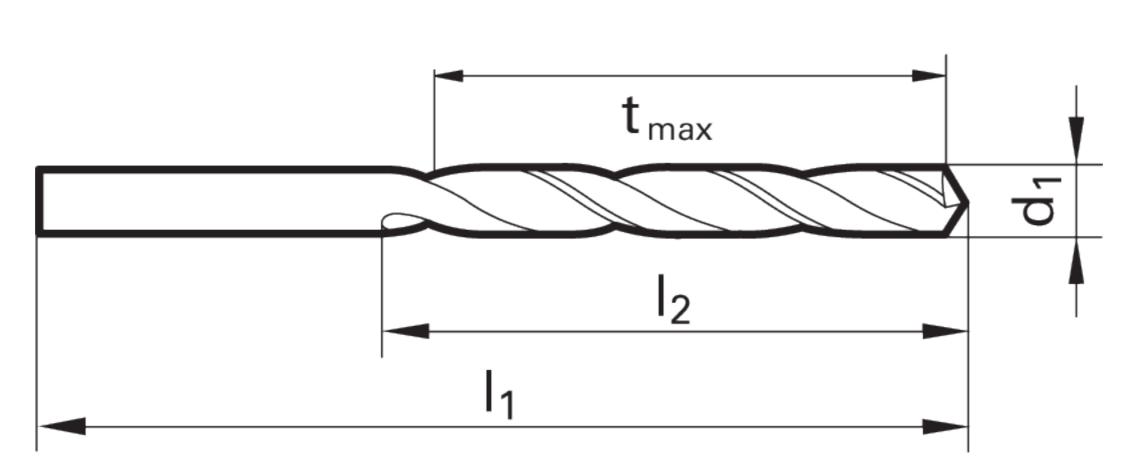
- relieved cone

## >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

# >> Technical Specs

$$t_{max} = I_2 - 1.5 \times d_1$$



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90170200540	5.400	5.400	0.2126			5.400	66.00	28.00	19.90	0.783	Straight	2



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov