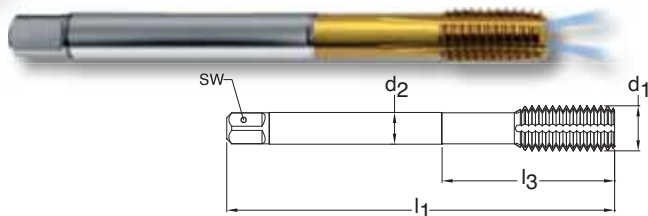


## METRIC FINE



Through holes



Blind holes



TiN coated



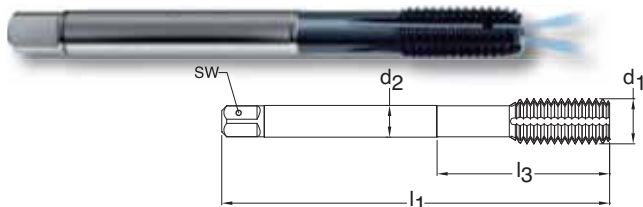
Radial coolant

**Series 338**  
**Standard DIN 374**  
**Tool Material HSS-E PM**  
**Flute Oil grooves**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M8 X 1.00	D7/D8	7.520 - 7.620	5	6.00	4.90	90.00	N/A	8.005	9003380080050	○
M10 X 1.00	D7/D8	9.520 - 9.620	5	7.00	5.50	90.00	N/A	10.005	9003380100050	○
M12 X 1.50	D8/D9	11.260 - 11.380	6	9.00	7.00	100.00	N/A	12.007	9003380120070	○
M14 X 1.50	D10/D11	13.260 - 13.380	6	11.00	9.00	100.00	N/A	14.007	9003380140070	●
M16 X 1.50	D10/D11	15.260 - 15.380	6	12.00	9.00	100.00	N/A	16.007	9003380160070	○

## METRIC FINE



Through holes



Blind holes



TiAlN coated



Radial coolant

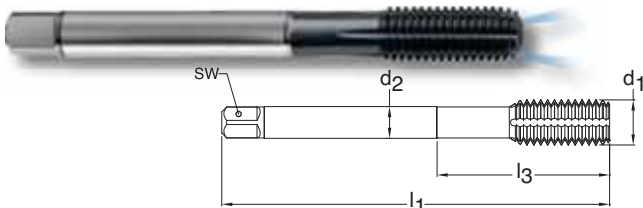
**Series 1723**  
**Standard DIN 374**  
**Tool Material HSS-E PM**  
**Flute Oil grooves**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.00	D7/D8	11.520 - 11.620	6	9.00	7.00	100.00	N/A	12.005	9017230120050	○
M12 X 1.25	D7/D8	11.360 - 11.470	6	9.00	7.00	100.00	N/A	12.006	9017230120060	●
M12 X 1.50	D8/D9	11.260 - 11.380	6	9.00	7.00	100.00	N/A	12.007	9017230120070	○
M14 X 1.50	D10/D11	13.260 - 13.380	6	11.00	9.00	100.00	N/A	14.007	9017230140070	●
M16 X 1.50	D10/D11	15.260 - 15.380	6	12.00	9.00	100.00	N/A	16.007	9017230160070	●
M18 X 1.50	D10/D11	17.260 - 17.380	6	14.00	11.00	110.00	N/A	18.007	9017230180070	●
M20 X 1.50	D11/D12	19.260 - 19.380	7	16.00	12.00	125.00	N/A	20.007	9017230200070	○
M24 X 1.50	D11/D12	23.260 - 23.380	8	18.00	14.50	140.00	N/A	24.007	9017230240070	○

## METRIC FINE

NEW



Through holes



Blind holes



TiCN coated



Radial coolant

**Series 1273**  
**Standard DIN 374**  
**Tool Material HSS-E PM**  
**Flute Oil grooves**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.00	D7/D8	11.520 - 11.620	6	9.00	7.00	100.00	N/A	12.005	9012730120050	○
M12 X 1.25	D7/D8	11.360 - 11.470	6	9.00	7.00	100.00	N/A	12.006	9012730120060	●
M12 X 1.50	D8/D9	11.260 - 11.380	6	9.00	7.00	100.00	N/A	12.007	9012730120070	●
M14 X 1.00	D9/D10	13.520 - 13.620	6	11.00	9.00	100.00	N/A	14.005	9012730140050	○
M14 X 1.25	D9/D10	13.360 - 13.470	6	11.00	9.00	100.00	N/A	14.006	9012730140060	●
M14 X 1.50	D10/D11	13.260 - 13.380	6	11.00	9.00	100.00	N/A	14.007	9012730140070	●
M16 X 1.50	D10/D11	15.260 - 15.380	6	12.00	9.00	100.00	N/A	16.007	9012730160070	○
M18 X 1.50	D10/D11	17.260 - 17.380	6	14.00	11.00	110.00	N/A	18.007	9012730180070	○
M20 X 1.50	D11/D12	19.260 - 19.380	7	16.00	12.00	125.00	N/A	20.007	9012730200070	○
M22 X 1.50	D11/D12	21.260 - 21.440	7	18.00	14.50	125.00	N/A	22.007	9012730220070	○
M24 X 1.50	D11/D12	23.260 - 23.380	8	18.00	14.50	140.00	N/A	24.007	9012730240070	○