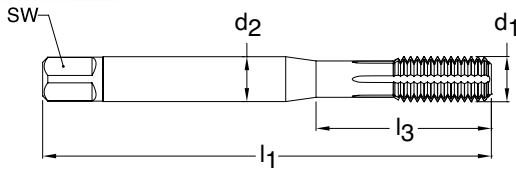


METRIC



Through holes



Blind holes



TiN coated



Axial coolant

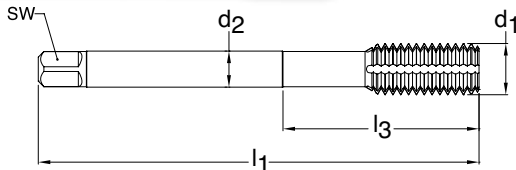
Series 1725
Standard DIN 371
Tool Material HSS-E PM
Flute Oil grooves
Chamfer Form E • 1.5-2
Class of Fit 6HX



| d1 - P | D Limits | Tap Drill Range mm | Number of Flutes | d2 mm | SW mm | l1 mm | l3 mm | Order Code | EDP Number | Stock |
|------------|----------|--------------------|------------------|-------|-------|--------|-------|------------|---------------|-------|
| *M3 X 0.50 | D5/D6 | 2.78 - 2.84 | 4 | 3.50 | 2.70 | 56.00 | 18.00 | 3.000 | 9017250030000 | ○ |
| *M4 X 0.70 | D6/D7 | 3.62 - 3.76 | 4 | 4.50 | 3.40 | 63.00 | 21.00 | 4.000 | 9017250040000 | ○ |
| M5 X 0.80 | D7/D8 | 4.62 - 4.68 | 4 | 6.00 | 4.90 | 70.00 | 25.00 | 5.000 | 9017250050000 | ○ |
| M6 X 1.00 | D8/D9 | 5.52 - 5.60 | 4 | 6.00 | 4.90 | 80.00 | 30.00 | 6.000 | 9017250060000 | ● |
| M8 X 1.25 | D9/D10 | 7.39 - 7.47 | 5 | 8.00 | 6.20 | 90.00 | 35.00 | 8.000 | 9017250080000 | ● |
| M10 X 1.50 | D10/D11 | 9.29 - 9.37 | 5 | 10.00 | 8.00 | 100.00 | 39.00 | 10.000 | 9017250100000 | ● |

* M3, M4 no axial coolant

METRIC



Through holes



Blind holes



TiN coated



Axial coolant

Series 1727
Standard DIN 376
Tool Material HSS-E PM
Flute Oil grooves
Chamfer Form E • 1.5-2
Class of Fit 6HX



| d1 - P | D Limits | Tap Drill Range mm | Number of Flutes | d2 mm | SW mm | l1 mm | l3 mm | Order Code | EDP Number | Stock |
|------------|----------|--------------------|------------------|-------|-------|--------|-------|------------|---------------|-------|
| M12 X 1.75 | D11/D12 | 11.18 - 11.28 | 5 | 9.00 | 7.00 | 110.00 | N/A | 12.000 | 9017270120000 | ○ |
| M20 X 2.50 | D14/D15 | 18.85 - 19.00 | 7 | 16.00 | 12.00 | 140.00 | N/A | 20.000 | 9017270200000 | ○ |