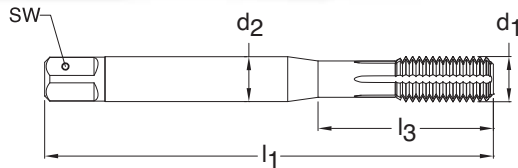


METRIC



Through holes



Blind holes



TiN coated



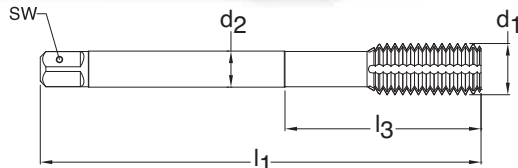
Axial coolant

Series 1725
Standard DIN 371
Tool Material HSS-E PM
Flute Oil grooves
Chamfer Form E • 1.5-2
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D5/D6	2.78 - 2.84	4	3.50	2.70	56.00	18.00	3.000	9017250030000	○
M4 X 0.70	D6/D7	3.62 - 3.76	4	4.50	3.40	63.00	21.00	4.000	9017250040000	○
M5 X 0.80	D7/D8	4.62 - 4.68	4	6.00	4.90	70.00	25.00	5.000	9017250050000	○
M6 X 1.00	D8/D9	5.52 - 5.60	4	6.00	4.90	80.00	30.00	6.000	9017250060000	●
M8 X 1.25	D9/D10	7.39 - 7.47	5	8.00	6.20	90.00	35.00	8.000	9017250080000	●
M10 X 1.50	D10/D11	9.29 - 9.37	5	10.00	8.00	100.00	39.00	10.000	9017250100000	●

METRIC



Through holes



Blind holes



TiN coated



Axial coolant

Series 1727
Standard DIN 376
Tool Material HSS-E PM
Flute Oil grooves
Chamfer Form E • 1.5-2
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.75	D11/D12	11.18 - 11.28	5	9.00	7.00	110.00	N/A	12.000	9017270120000	○
M20 X 2.50	D14/D15	18.85 - 19.00	7	16.00	12.00	140.00	N/A	20.000	9017270200000	○