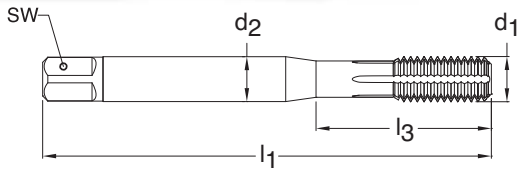


METRIC FINE



Blind holes



TiN coated



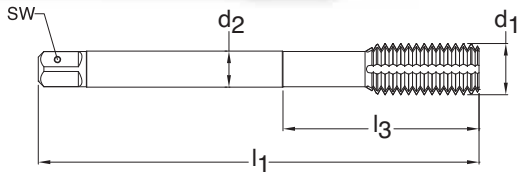
Axial coolant

Series 1729
Standard DIN 371
Tool Material HSS-E PM
Flute Oil grooves
Chamfer Form E • 1.5-2
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M8 X 1.00	D7/D8	7.52 - 7.62	5	8.00	6.20	90.00	35.00	8.005	9017290080050	○
M10 X 1.00	D7/D8	9.52 - 9.62	5	10.00	8.00	90.00	35.00	10.005	9017290100050	○
M10 X 1.25	D7/D8	9.36 - 9.47	5	10.00	8.00	100.00	39.00	10.006	9017290100060	○

METRIC FINE



Blind holes



TiN coated



Axial coolant

Series 1731
Standard DIN 374
Tool Material HSS-E PM
Flute Oil grooves
Chamfer Form E • 1.5-2
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.00	D7/D8	11.52 - 11.62	6	9.00	7.00	100.00	N/A	12.005	9017310120050	○
M12 X 1.25	D7/D8	11.36 - 11.47	6	9.00	7.00	100.00	N/A	12.006	9017310120060	○
M12 X 1.50	D8/D9	11.26 - 11.38	6	9.00	7.00	100.00	N/A	12.007	9017310120070	○
M14 X 1.50	D10/D11	13.26 - 13.38	6	11.00	9.00	100.00	N/A	14.007	9017310140070	○
M18 X 1.50	D10/D11	17.26 - 17.38	6	14.00	11.00	110.00	N/A	18.007	9017310180070	○
M24 X 1.50	D11/D12	23.26 - 23.38	8	18.00	14.50	140.00	N/A	24.007	9017310240070	○