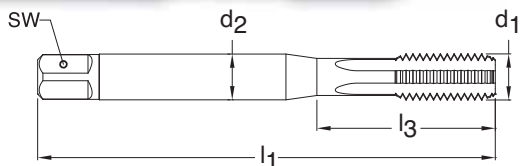


# METRIC



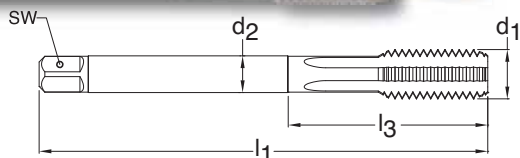
**Series 969**  
**Standard DIN 371**  
**Tool Material Carbide**  
**Flute Straight flute**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



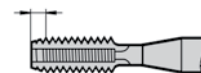
**Blind holes**      **Bright finish**      **Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D3/D4	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9009690030000	○
M4 X 0.70	D4/D5	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9009690040000	●
M5 X 0.80	D4/D5	4.134 - 4.334	4	6.00	4.90	70.00	25.00	5.000	9009690050000	●
M6 X 1.00	D5/D6	4.917 - 5.153	4	6.00	4.90	80.00	30.00	6.000	9009690060000	●
M8 X 1.25	D5/D6	6.647 - 6.912	4	8.00	6.20	90.00	35.00	8.000	9009690080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	4	10.00	8.00	100.00	39.00	10.000	9009690100000	●

# METRIC



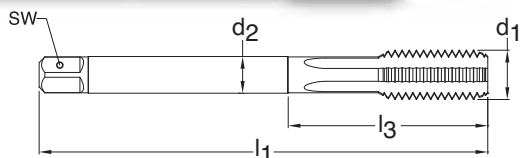
**Series 1883**  
**Standard DIN 376**  
**Tool Material Carbide**  
**Flute Straight flute**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



**Blind holes**      **Bright finish**      **Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.75	D6/D7	10.106 - 10.441	4	9.00	7.00	110.00	N/A	12.000	9018830120000	●
M14 X 2.00	D6/D7	11.835 - 12.210	4	11.00	9.00	110.00	N/A	14.000	9018830140000	●
M16 X 2.00	D7/D8	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9018830160000	●
M18 X 2.50	D7/D8	15.294 - 15.744	4	14.00	11.00	125.00	N/A	18.000	9018830180000	○
M20 X 2.50	D7/D8	17.294 - 17.744	4	16.00	12.00	140.00	N/A	20.000	9018830200000	●

# METRIC FINE



**Series 974**  
**Standard DIN 374**  
**Tool Material Carbide**  
**Flute Straight flute**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



**Blind holes**      **Bright finish**      **Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.5	D5/D6	10.376 - 10.676	4	9.00	7.00	100.00	N/A	12.007	9009740120070	○
M14 X 1.5	D5/D6	12.376 - 12.676	4	11.00	9.00	100.00	N/A	14.007	9009740140070	○
M16 X 1.5	D5/D6	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9009740160070	○
M18 X 1.5	D5/D6	16.376 - 16.676	4	14.00	11.00	110.00	N/A	18.007	9009740180070	○
M20 X 1.5	D7/D8	18.376 - 18.676	4	16.00	12.00	125.00	N/A	20.007	9009740200070	○

"Tap drill Range" given is per the Class of Fit shown per Series #  
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.