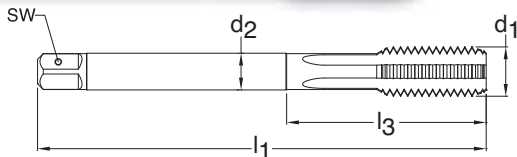


# UNC



**Series** 1984  
**Standard** DIN 376  
**Tool Material** HSS-E (Cobalt)  
**Flute** Straight flute  
**Chamfer Form** C • 2-3  
**Class of Fit** 2B



■ Through holes   
 ■ Blind holes   
 ● Steam oxide   
   External cooling

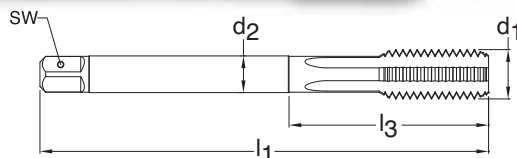
d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
7/16-14	H5/H6	0.360 - 0.376	4	8.00	6.20	100.00	N/A	11.113	9019840111130	○
1/2-13	H5/H6	0.417 - 0.434	4	9.00	7.00	110.00	N/A	12.700	9019840127000	●
9/16-12	H5/H6	0.472 - 0.490	4	11.00	9.00	110.00	N/A	14.288	9019840142880	○
5/8-11	H5/H6	0.527 - 0.546	4	12.00	9.00	110.00	N/A	15.875	9019840158750	○
3/4-10	H5/H6	0.642 - 0.663	5	14.00	11.00	125.00	N/A	19.050	9019840190500	●

Cast Iron and Abrasive Materials

# UNF



NEW



**Series** 1086  
**Standard** DIN 376  
**Tool Material** HSS-E (Cobalt)  
**Flute** Straight flute  
**Chamfer Form** C • 2-3  
**Class of Fit** 2B



■ Blind holes   
 A TiAIN coated   
 ▶ Axial coolant

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
7/16-14	H5/H6	0.360 - 0.376	4	8.00	6.20	100.00	N/A	11.113	9010860111130	●
1/2-13	H5/H6	0.417 - 0.434	4	9.00	7.00	110.00	N/A	12.700	9010860127000	●
5/8-11	H5/H6	0.527 - 0.546	4	12.00	9.00	110.00	N/A	15.875	9010860158750	●
3/4-10	H5/H6	0.642 - 0.663	5	14.00	11.00	125.00	N/A	19.050	9010860190500	●
7/8-9	H6/H7	0.755 - 0.778	5	18.00	14.50	140.00	N/A	22.225	9010860222250	●

"Tap drill Range" given is per the Class of Fit shown per Series #  
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.