

5xD

Series 2458

Application Materials:

Twist Drills



FIREX® Coated



External Coolant



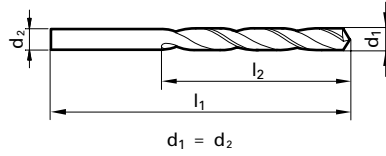
Straight Shank

Speeds & Feeds
information pg 463

Type Ti

Cobalt, Type Ti, jobber length, self-centering 130° split point,
web thinned >1.0mm dia., standard straight shank, RH helix

Cut / Shank Dia. = h8 tolerance range



- Stainless Steels
- Hardened Materials
- Cast Iron
- Ti & Ni Alloys
- Universal Steels

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter			
0.0157	1/64		20.00	5.00	9024580004000
0.0394			34.00	12.00	9024580010000
0.0433			36.00	14.00	9024580011000
0.0469	3/64		38.00	16.00	9024580011900
0.0472			38.00	16.00	9024580012000
0.0512			38.00	16.00	9024580013000
0.0551		54	40.00	18.00	9024580014000
0.0591			40.00	18.00	9024580015000
0.0598			43.00	20.00	9024580015200
0.0602			43.00	20.00	9024580015300
0.0626	1/16		43.00	20.00	9024580015900
0.0630			43.00	20.00	9024580016000
0.0650			43.00	20.00	9024580016500
0.0669		51	43.00	20.00	9024580017000
0.0709			46.00	22.00	9024580018000
0.0748			46.00	22.00	9024580019000
0.0780	5/64		49.00	24.00	9024580019800
0.0787			49.00	24.00	9024580020000
0.0807			49.00	24.00	9024580020500
0.0827			49.00	24.00	9024580021000
0.0866			53.00	27.00	9024580022000
0.0906			53.00	27.00	9024580023000
0.0933		42	57.00	30.00	9024580023700
0.0937	3/32		57.00	30.00	9024580023800
0.0945			57.00	30.00	9024580024000
0.0984			57.00	30.00	9024580025000
0.1024			57.00	30.00	9024580026000
0.1063			61.00	33.00	9024580027000
0.1083			61.00	33.00	9024580027500
0.1094	7/64		61.00	33.00	9024580027800
0.1102			61.00	33.00	9024580028000
0.1142			61.00	33.00	9024580029000
0.1181			61.00	33.00	9024580030000
0.1220			65.00	36.00	9024580031000
0.1248	1/8		65.00	36.00	9024580031700
0.1260			65.00	36.00	9024580032000
0.1280			65.00	36.00	9024580032500
0.1299			65.00	36.00	9024580033000
0.1339			70.00	39.00	9024580034000
0.1378			70.00	39.00	9024580035000
0.1406	9/64	28	70.00	39.00	9024580035700
0.1417			70.00	39.00	9024580036000
0.1457			70.00	39.00	9024580037000
0.1496		25	75.00	43.00	9024580038000
0.1535			75.00	43.00	9024580039000
0.1563	5/32		75.00	43.00	9024580039700
0.1575			75.00	43.00	9024580040000
0.1614			75.00	43.00	9024580041000
0.1634			75.00	43.00	9024580041500
0.1654			75.00	43.00	9024580042000
0.1661			75.00	43.00	9024580042200
0.1693		18	80.00	47.00	9024580043000
0.1720	11/64		80.00	47.00	9024580043700
0.1732			80.00	47.00	9024580044000

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter			
0.1772		16	4.500	80.00	9024580045000
0.1811			4.600	80.00	9024580046000
0.1850		13	4.700	80.00	9024580047000
0.1874	3/16		4.760	86.00	9024580047600
0.1890		12	4.800	86.00	9024580048000
0.1929			4.900	86.00	9024580049000
0.1969			5.000	86.00	9024580050000
0.1988			5.050	86.00	9024580050500
0.2008			5.100	86.00	9024580051000
0.2031	13/64		5.160	86.00	9024580051600
0.2047			5.200	86.00	9024580052000
0.2087			5.300	86.00	9024580053000
0.2126			5.400	93.00	9024580054000
0.2165			5.500	93.00	9024580055000
0.2189	7/32		5.560	93.00	9024580055600
0.2205			5.600	93.00	9024580056000
0.2244			5.700	93.00	9024580057000
0.2283			5.800	93.00	9024580058000
0.2323			5.900	93.00	9024580059000
0.2343	15/64		5.950	93.00	9024580059500
0.2362			6.000	93.00	9024580060000
0.2402			6.100	101.00	9024580061000
0.2441			6.200	101.00	9024580062000
0.2480			6.300	101.00	9024580063000
0.2500	1/4	E	6.350	101.00	9024580063500
0.2520			6.400	101.00	9024580064000
0.2559			6.500	101.00	9024580065000
0.2598			6.600	101.00	9024580066000
0.2638			6.700	101.00	9024580067000
0.2657	17/64	H	6.750	109.00	9024580067500
0.2677			6.800	109.00	9024580068000
0.2717		I	6.900	109.00	9024580069000
0.2756			7.000	109.00	9024580070000
0.2795			7.100	109.00	9024580071000
0.2811	9/32	K	7.140	109.00	9024580071400
0.2835			7.200	109.00	9024580072000
0.2874			7.300	109.00	9024580073000
0.2913			7.400	109.00	9024580074000
0.2953			7.500	109.00	9024580075000
0.2969	19/64		7.540	117.00	9024580075400
0.2992			7.600	117.00	9024580076000
0.3031			7.700	117.00	9024580077000
0.3071			7.800	117.00	9024580078000
0.3110			7.900	117.00	9024580079000
0.3126	5/16		7.940	117.00	9024580079400
0.3150			8.000	117.00	9024580080000
0.3189			8.100	117.00	9024580081000
0.3228		P	8.200	117.00	9024580082000
0.3268			8.300	117.00	9024580083000
0.3280	21/64		8.330	117.00	9024580083300
0.3307			8.400	117.00	9024580084000
0.3346			8.500	117.00	9024580085000
0.3386			8.600	125.00	9024580086000
0.3425			8.700	125.00	9024580087000

Series 2458

Speeds & Feeds information pg 463

Dec. inch	Diameter (d1)		mm	l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter				
0.3437	11/32		8.730	125.00	81.00	9024580087300
0.3465			8.800	125.00	81.00	9024580088000
0.3504			8.900	125.00	81.00	9024580089000
0.3543			9.000	125.00	81.00	9024580090000
0.3583			9.100	125.00	81.00	9024580091000
0.3594	23/64		9.130	125.00	81.00	9024580091300
0.3622			9.200	125.00	81.00	9024580092000
0.3661			9.300	125.00	81.00	9024580093000
0.3701			9.400	125.00	81.00	9024580094000
0.3740			9.500	125.00	81.00	9024580095000
0.3748	3/8		9.520	133.00	87.00	9024580095200
0.3780			9.600	133.00	87.00	9024580096000
0.3819			9.700	133.00	87.00	9024580097000
0.3858		W	9.800	133.00	87.00	9024580098000
0.3898			9.900	133.00	87.00	9024580099000
0.3906	25/64		9.920	133.00	87.00	9024580099200
0.3937			10.000	133.00	87.00	9024580100000
0.3976			10.100	133.00	87.00	9024580101000
0.4016			10.200	133.00	87.00	9024580102000
0.4055			10.300	133.00	87.00	9024580103000
0.4063	13/32		10.320	133.00	87.00	9024580103200
0.4094			10.400	133.00	87.00	9024580104000
0.4134			10.500	133.00	87.00	9024580105000
0.4220	27/64		10.720	142.00	94.00	9024580107200

Dec. inch	Diameter (d1)		mm	l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter				
0.4252			10.800	142.00	94.00	9024580108000
0.4331			11.000	142.00	94.00	9024580110000
0.4374	7/16		11.110	142.00	94.00	9024580111100
0.5000			11.200	142.00	94.00	9024580112000
0.5000			11.500	142.00	94.00	9024580115000
0.4531	29/64		11.510	142.00	94.00	9024580115100
0.4689	15/32		11.910	151.00	101.00	9024580119100
0.4724			12.000	151.00	101.00	9024580120000
0.4843	31/64		12.300	151.00	101.00	9024580123000
0.4921			12.500	151.00	101.00	9024580125000
0.5000	1/2		12.700	151.00	101.00	9024580127000
0.5118			13.000	151.00	101.00	9024580130000
0.5157	33/64		13.100	151.00	101.00	9024580131000
0.5311	17/32		13.490	160.00	108.00	9024580134900
0.5512			14.000	160.00	108.00	9024580140000
0.5626	9/16		14.290	169.00	114.00	9024580142900
0.5709			14.500	169.00	114.00	9024580145000
0.5906			15.000	169.00	114.00	9024580150000

Alternative Drill Series:

- #530 PM Cobalt, GT500, 5xD, 130 pt, FIREX®
- #657 Cobalt, Ti, 5xD, 130 pt, TiN
- #605 Cobalt, Ti, 5xD, 130 pt, Bright

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive