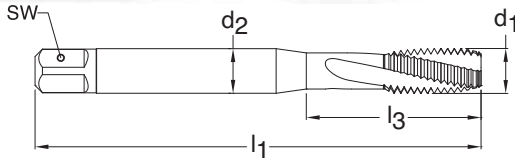


# METRIC



**Series 2896**  
**Standard DIN 371**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Flute 15° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit ISO2 (6H)**



**Blind holes**



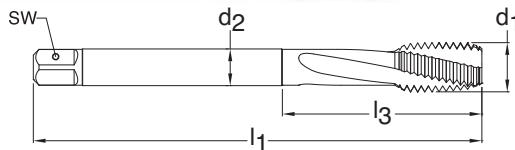
**TiN coated**



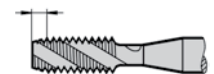
**External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D2/D3	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9028960030000	●
M4 X 0.70	D3/D4	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9028960040000	●
M5 X 0.80	D3/D4	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9028960050000	●
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9028960060000	●
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9028960080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9028960100000	○

# METRIC



**Series 2895**  
**Standard DIN 376**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Flute 15° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit ISO2 (6H)**



**Blind holes**



**TiN coated**



**External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.75	D5/D6	10.106 - 10.441	3	9.00	7.00	110.00	N/A	12.000	9028950120000	○
M16 X 2.00	D6/D7	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9028950160000	●
M20 X 2.50	D6/D7	17.294 - 17.744	4	16.00	12.00	140.00	N/A	20.000	9028950200000	●
M22 X 2.50	D6/D7	19.294 - 19.744	4	18.00	14.50	140.00	N/A	22.000	9028950220000	●
M24 X 3.00	D7/D8	20.752 - 21.252	4	18.00	14.50	160.00	N/A	24.000	9028950240000	●