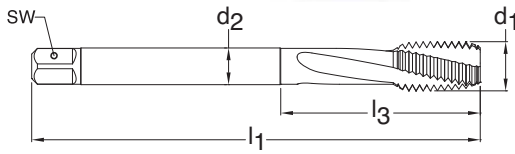


# METRIC FINE



**Series** 2897  
**Standard** DIN 374  
**Tool Material** HSS-E (Cobalt)  
**Spiral Flute** 15° Helix  
**Chamfer Form** C • 2-3  
**Class of Fit** ISO2 (6H)



Blind holes



TiN coated



External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M4 X 0.50	D3/D4	3.459 - 3.599	3	2.80	2.10	63.00	N/A	4.003	9028970040030	○
M5 X 0.50	D3/D4	4.459 - 4.599	3	3.50	2.70	70.00	N/A	5.003	9028970050030	○
M6 X 0.50	D3/D4	5.460 - 5.600	3	4.50	3.40	80.00	N/A	6.003	9028970060030	○
M8 X 1.00	D4/D5	6.917 - 7.153	3	6.00	4.90	90.00	N/A	8.005	9028970080050	●
M10 X 1.00	D4/D5	8.917 - 9.153	3	7.00	5.50	90.00	N/A	10.005	9028970100050	○
M12 X 1.00	D4/D5	10.917 - 11.153	3	9.00	7.00	100.00	N/A	12.005	9028970120050	○
M12 X 1.50	D4/D5	10.376 - 10.676	3	9.00	7.00	100.00	N/A	12.007	9028970120070	○
M14 X 1.50	D4/D5	12.376 - 12.676	3	11.00	9.00	100.00	N/A	14.007	9028970140070	●
M16 X 1.50	D4/D5	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9028970160070	●
M18 X 1.50	D4/D5	16.376 - 16.676	4	14.00	11.00	110.00	N/A	18.007	9028970180070	●
M20 X 2.00	D6/D7	17.835 - 18.210	4	16.00	12.00	140.00	N/A	20.008	9028970200080	○
M22 X 1.50	D6/D7	20.376 - 20.676	4	18.00	14.50	125.00	N/A	22.007	9028970220070	●
M24 X 1.50	D6/D7	22.376 - 22.676	4	18.00	14.50	140.00	N/A	24.007	9028970240070	○