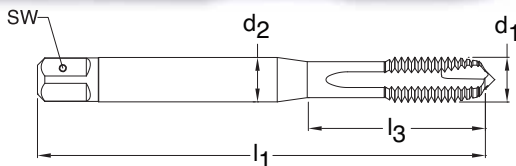
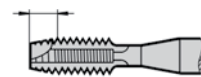


METRIC *Ti / Ti Alloys*



Series 2901
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Point Straight flute
Chamfer Form B • 3.5 - 5
Class of Fit 6HX



Through holes



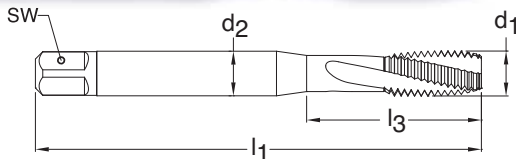
TiCN coated



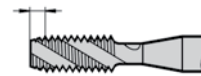
External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D3/D4	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9029010030000	●
M4 X 0.70	D4/D5	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9029010040000	●
M5 X 0.80	D4/D5	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9029010050000	●
M6 X 1.00	D5/D6	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9029010060000	●
M8 X 1.25	D5/D6	6.647 - 6.912	4	8.00	6.20	90.00	35.00	8.000	9029010080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	4	10.00	8.00	100.00	39.00	10.000	9029010100000	●
M12 X 1.75	D6/D7	10.106 - 10.441	4	9.00	7.00	110.00	N/A	12.000	9029010120000	●
M16 X 2.0	D7/D8	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9029010160000	●

METRIC *Ti / Ti Alloys*



Series 2909
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 6HX



Blind holes



TiCN coated



External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D3/D4	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9029090030000	○
M4 X 0.70	D4/D5	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9029090040000	●
M5 X 0.80	D4/D5	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9029090050000	○
M6 X 1.00	D5/D6	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9029090060000	○
M8 X 1.25	D5/D6	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9029090080000	○
M10 X 1.50	D5/D6	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9029090100000	○
M12 X 1.75	D6/D7	10.106 - 10.441	4	9.00	7.00	110.00	N/A	12.000	9029090120000	○
M16 X 2.0	D7/D8	13.835 - 14.210	4	12.00	7.00	110.00	N/A	16.000	9029090160000	○