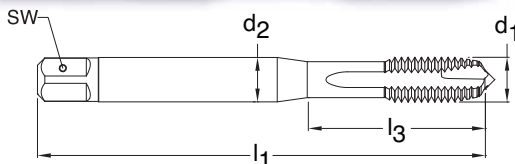
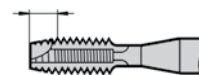


METRIC FINE *Ti / Ti Alloys*



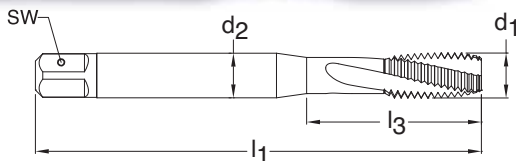
Series 2903
Standard DIN 371
Tool Material HSS-E PM
Spiral Point Straight flute
Chamfer Form B • 3.5 - 5
Class of Fit 6HX



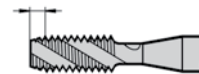
Through holes **TiCN coated** **External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.35	D3/D4	2.621 - 2.721	3	3.50	2.70	56.00	18.00	3.002	9029030030020	●
M4 X 0.50	D4/D5	3.459 - 3.599	3	4.50	3.40	63.00	21.00	4.003	9029030040030	●
M5 X 0.50	D4/D5	4.459 - 4.599	3	6.00	4.90	70.00	25.00	5.003	9029030050030	○
M6 X 0.50	D4/D5	5.460 - 5.600	3	6.00	4.90	80.00	30.00	6.003	9029030060030	●
M6 X 0.75	D4/D5	5.188 - 5.378	3	6.00	4.90	80.00	30.00	6.004	9029030060040	●
M8 X 0.75	D4/D5	7.188 - 7.378	4	8.00	6.20	80.00	30.00	8.004	9029030080040	●
M8 X 1.00	D5/D6	6.917 - 7.153	4	8.00	6.20	90.00	35.00	8.005	9029030080050	○
M10 X 1.00	D5/D6	8.917 - 9.153	4	10.00	8.00	90.00	35.00	10.005	9029030100050	○

METRIC FINE *Ti / Ti Alloys*



Series 2910
Standard DIN 371
Tool Material HSS-E PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 6HX



Blind holes **TiCN coated** **External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.35	D3/D4	2.621 - 2.721	3	3.50	2.70	56.00	18.00	3.002	9029100030020	○
M4 X 0.50	D4/D5	3.459 - 3.599	3	4.50	3.40	63.00	21.00	4.003	9029100040030	○
M5 X 0.50	D4/D5	4.459 - 4.599	3	6.00	4.90	70.00	25.00	5.003	9029100050030	○
M6 X 0.50	D4/D5	5.460 - 5.600	3	6.00	4.90	80.00	30.00	6.003	9029100060030	○
M6 X 0.75	D4/D5	5.188 - 5.378	3	6.00	4.90	80.00	30.00	6.004	9029100060040	○
M8 X 0.75	D4/D5	7.188 - 7.378	3	8.00	6.20	80.00	30.00	8.004	9029100080040	○
M8 X 1.00	D5/D6	6.917 - 7.153	3	8.00	6.20	90.00	35.00	8.005	9029100080050	○
M10 X 1.00	D5/D6	8.917 - 9.153	3	10.00	8.00	90.00	35.00	10.005	9029100100050	○

"Tap drill Range" given is per the Class of Fit shown per Series #
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.