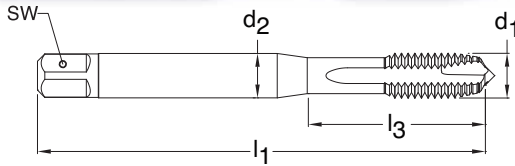


## UNC Ni / Ni Alloys



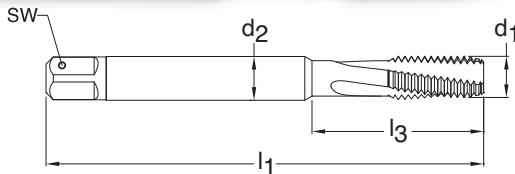
**Series** 2918  
**Standard** DIN 371  
**Tool Material** HSS-E PM  
**Spiral Point** Straight flute  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit** 2BX



**Through holes**      **TiAlN coated**      **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-32	H4/H5	0.104 - 0.114	3	4.00	3.00	56.00	20.00	3.505	9029180035050	●
8-32	H4/H5	0.130 - 0.139	3	4.50	3.40	63.00	21.00	4.166	9029180041660	●
10-24	H4/H5	0.145 - 0.155	3	6.00	4.90	70.00	25.00	4.826	9029180048260	●
12-24	H4/H5	0.171 - 0.181	3	6.00	4.90	80.00	30.00	5.486	9029180054860	●
1/4-20	H5/H6	0.196 - 0.207	3	7.00	5.50	80.00	30.00	6.350	9029180063500	●
5/16-18	H5/H6	0.252 - 0.265	4	8.00	6.20	90.00	35.00	7.938	9029180079380	●
3/8-16	H5/H6	0.307 - 0.321	4	10.00	8.00	100.00	39.00	9.525	9029180095250	●

## UNC Ni / Ni Alloys



**Series** 2922  
**Standard** DIN 371/376  
**Tool Material** HSS-E PM  
**Spiral Point** 10° Helix  
**Chamfer Form C • 2-3**  
**Class of Fit** 2BX



**Blind holes**      **TiAlN coated**      **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
4-40	H3/H4	0.085 - 0.094	3	3.50	2.70	56.00	18.00	2.845	9029220028450	●
5-40	H3/H4	0.098 - 0.106	3	3.50	2.70	56.00	18.00	3.175	9029220031750	●
6-32	H4/H5	0.104 - 0.114	3	4.00	3.00	56.00	20.00	3.505	9029220035050	●
8-32	H4/H5	0.130 - 0.139	3	4.50	3.40	63.00	21.00	4.166	9029220041660	●
10-24	H4/H5	0.145 - 0.155	3	6.00	4.90	70.00	25.00	4.826	9029220048260	●
12-24	H4/H5	0.171 - 0.181	3	6.00	4.90	80.00	30.00	5.486	9029220054860	●
1/4-20	H5/H6	0.196 - 0.207	3	7.00	5.50	80.00	30.00	6.350	9029220063500	●
5/16-18	H5/H6	0.252 - 0.265	3	8.00	6.20	90.00	35.00	7.938	9029220079380	●
3/8-16	H6/H7	0.307 - 0.321	3	10.00	8.00	100.00	39.00	9.525	9029220095250	●
7/16-14	H6/H7	0.360 - 0.376	4	8.00	6.20	100.00	N/A	11.113	9029220111130	●
1/2-13	H6/H7	0.417 - 0.434	4	9.00	7.00	110.00	N/A	12.700	9029220127000	●
5/8-11	H6/H7	0.527 - 0.546	4	12.00	9.00	110.00	N/A	15.875	9029220158750	●