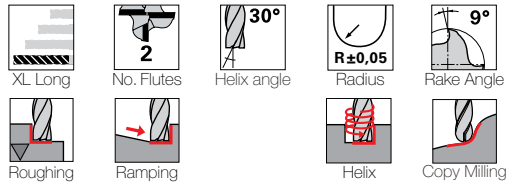


UNI-PRO Ball Nose (2-Flute) - Metric - XL Long Length



center cutting



Tool material

Solid Carbide

Surface finish

bright

FIREX®

Series

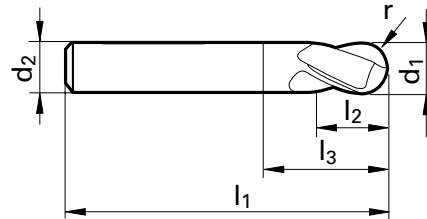
3014

3030

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	●
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary

Speed and Feed data found on page 302



d1 h10	d2 h6	l1	l2	l3	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm				
3.000	3.000	75.00	20.00	47.00	2	3.000	9030140030000	9030300030000
4.000	4.000	75.00	25.00	47.00	2	4.000	9030140040000	9030300040000
5.000	5.000	75.00	30.00	47.00	2	5.000	9030140050000	9030300050000
6.000	6.000	75.00	30.00	39.00	2	6.000	9030140060000	9030300060000
8.000	8.000	100.00	40.00	64.00	2	8.000	9030140080000	9030300080000
10.000	10.000	100.00	40.00	60.00	2	10.000	9030140100000	9030300100000
12.000	12.000	150.00	45.00	105.00	2	12.000	9030140120000	9030300120000