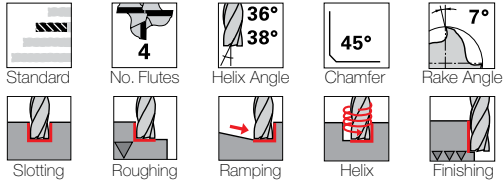


RF 100 VA (4-flute) - Inch - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

nano-Si®

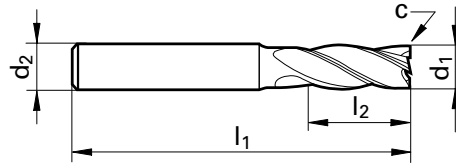
Series

3053

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
1/8	1/8	1 1/2	3/8	0.004	4	3.170	9030530031700
3/16	3/16	2	5/8	0.006	4	4.760	9030530047600
1/4	1/4	2 1/2	3/4	0.010	4	6.350	9030530063500
5/16	5/16	2 1/2	13/16	0.010	4	7.940	9030530079400
3/8	3/8	2 1/2	1	0.012	4	9.520	9030530095200
1/2	1/2	3 1/2	1 1/4	0.016	4	12.700	9030530127000
5/8	5/8	3 1/2	1 1/4	0.020	4	15.870	9030530158700
3/4	3/4	4	1 1/2	0.024	4	19.050	9030530190500
1	1	4	1 1/2	0.035	4	25.400	9030530254000