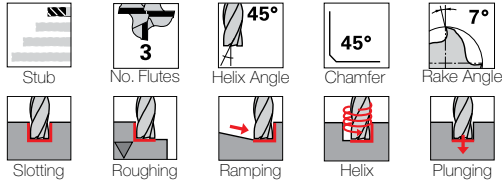


Aero-Tech GH100 U (3-flute) - Inch - Stub length

center cutting



F

HA

Tool material

Solid Carbide

Surface finish

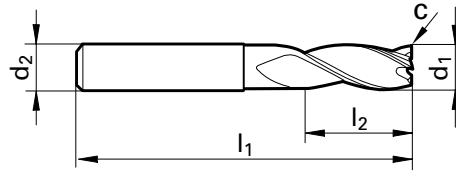
FIREX®

Series

3086

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary



Speed and Feed data found on page 285

d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/16	1/8	1 1/2	1/8	0.001	3	1.590	9030860015900
1/8	1/8	2	1/4	0.002	3	3.170	9030860031700
3/16	3/16	2	3/8	0.002	3	4.760	9030860047600
1/4	1/4	2	1/2	0.004	3	6.350	9030860063500
5/16	5/16	2	1/2	0.004	3	7.940	9030860079400
3/8	3/8	2	5/8	0.004	3	9.520	9030860095200
7/16	7/16	2 1/2	5/8	0.006	3	11.110	9030860111100
1/2	1/2	2 1/2	5/8	0.006	3	12.700	9030860127000