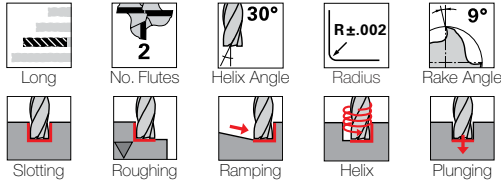


# UNI-PRO End Mills (2-Flute) - Inch - Long Length



center cutting with corner radius



Tool material

**Solid Carbide**

Surface finish

FIREX®

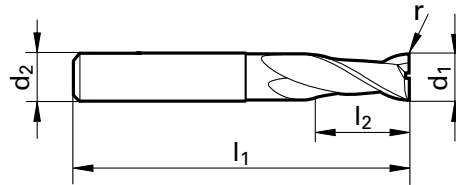
Series

**3088**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	●
<b>K</b>	Cast iron	●
<b>N</b>	Aluminum	○
<b>S</b>	Ni / Ti alloys	○
<b>H</b>	Hardened steel	--

●=Optimal    ○=Secondary

Speed and Feed data found on page 289



d1 h10	d2 h6	l1	l2	r	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch				
1/8	1/8	2	1/2	0.015	2	3.172	9030880031720
1/8	1/8	2	1/2	0.031	2	3.174	9030880031740
1/4	1/4	3	1 1/8	0.015	2	6.352	9030880063520
1/4	1/4	3	1 1/8	0.031	2	6.354	9030880063540
1/4	1/4	3	1 1/8	0.062	2	6.356	9030880063560
3/8	3/8	3	1 1/8	0.015	2	9.522	9030880095220
3/8	3/8	3	1 1/8	0.031	2	9.524	9030880095240
3/8	3/8	3	1 1/8	0.062	2	9.526	9030880095260
1/2	1/2	4 1/2	2	0.015	2	12.702	9030880127020
1/2	1/2	4 1/2	2	0.031	2	12.704	9030880127040
1/2	1/2	4 1/2	2	0.062	2	12.706	9030880127060