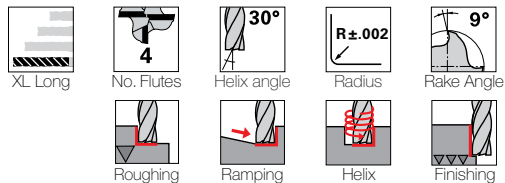


UNI-PRO "R" End Mills (4-Flute) - Inch - XL Long Length



center cutting with corner radius



Tool material

Solid Carbide

Surface finish

FIREX®

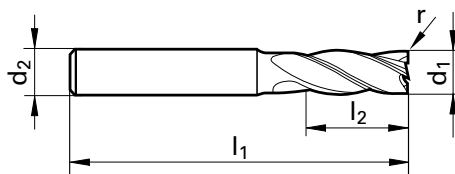
Series

3090

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary

Speed and Feed data found on page 289



d1 h10	d2 h6	l1	l2	r	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch				
1/4	1/4	4	1 5/8	0.015	4	6.352	9030900063520
1/4	1/4	4	1 5/8	0.031	4	6.354	9030900063540
1/4	1/4	4	1 5/8	0.062	4	6.356	9030900063560
3/8	3/8	4	1 5/8	0.015	4	9.522	9030900095220
3/8	3/8	4	1 5/8	0.031	4	9.524	9030900095240
3/8	3/8	4	1 5/8	0.062	4	9.526	9030900095260
1/2	1/2	6	3	0.015	4	12.702	9030900127020
1/2	1/2	6	3	0.031	4	12.704	9030900127040
1/2	1/2	6	3	0.062	4	12.706	9030900127060