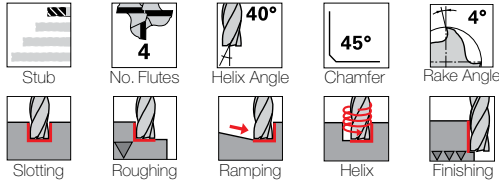


RF 50 (4-flute) - Inch - Stub Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

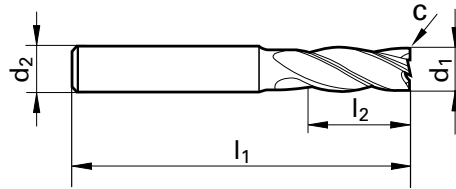
Series

3095

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
3/16	3/16	2	3/8	0.004	4	4.760	9030950047600
1/4	1/4	2	1/2	0.006	4	6.350	9030950063500
5/16	5/16	2	1/2	0.006	4	7.940	9030950079400
3/8	3/8	2	5/8	0.008	4	9.520	9030950095200
1/2	1/2	2 1/2	5/8	0.010	4	12.700	9030950127000
5/8	5/8	3	3/4	0.014	4	15.870	9030950158700
3/4	3/4	3	1	0.018	4	19.050	9030950190500