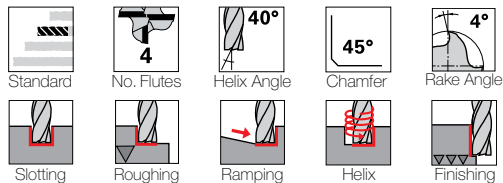


# RF 50 (4-flute) - Inch - Standard Length



## center cutting



Tool material

**Solid Carbide**

Surface finish

FIREX®

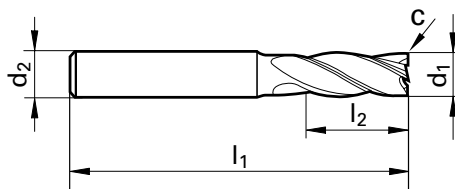
Series

**3096**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	○
<b>K</b>	Cast iron	●
<b>N</b>	Aluminum	—
<b>S</b>	Ni / Ti alloys	○
<b>H</b>	Hardened steel	○

●=Optimal    ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
3/16	3/16	2	5/8	0.004	4	4.760	9030960047600
1/4	1/4	2 1/2	3/4	0.006	4	6.350	9030960063500
5/16	5/16	2 1/2	13/16	0.006	4	7.940	9030960079400
3/8	3/8	2 1/2	1	0.008	4	9.520	9030960095200
7/16	7/16	2 3/4	1	0.008	4	11.110	9030960111100
1/2	1/2	3	1	0.010	4	12.700	9030960127000
5/8	5/8	3 1/2	1 1/4	0.014	4	15.870	9030960158700
3/4	3/4	4	1 1/2	0.018	4	19.050	9030960190500
1	1	4	1 1/2	0.030	4	25.400	9030960254000