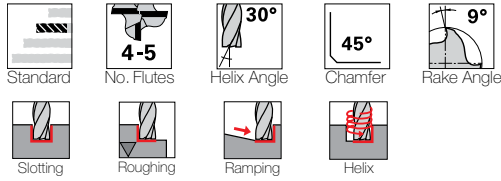


AERO-ROUGH 48 RS100 U (4/5-Flute) - Inch - Standard Length

center cutting



F

HA

Tool material

Solid Carbide

Surface finish

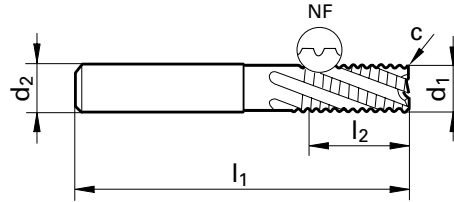
FIREX®

Series

3097

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	—

●=Optimal ○=Secondary



Speed and Feed data found on page 283

d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/4	1/4	2 1/2	3/4	0.012	4	6.350	9030970063500
5/16	5/16	2 1/2	13/16	0.012	4	7.940	9030970079400
3/8	3/8	2 1/2	7/8	0.012	4	9.520	9030970095200
1/2	1/2	3	1	0.020	4	12.700	9030970127000
5/8	5/8	3 1/2	1 1/4	0.020	4	15.870	9030970158700
3/4	3/4	4	1 5/8	0.020	4	19.050	9030970190500
1	1	4	1 3/4	0.031	5	25.400	9030970254000