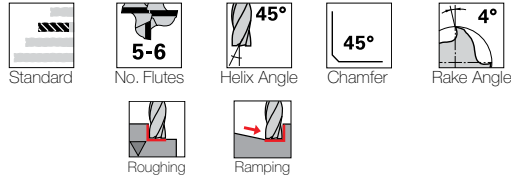


# AERO-ROUGH 56 RS100 F (5/6-Flute) - Inch - Standard Length

## center cutting



**F**

HA

Tool material

**Solid Carbide**

Surface finish

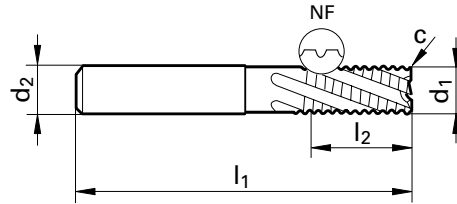
FIREX®

Series

**3098**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	○
<b>K</b>	Cast iron	●
<b>N</b>	Aluminum	—
<b>S</b>	Ni / Ti alloys	●
<b>H</b>	Hardened steel	●

●=Optimal    ○=Secondary



Speed and Feed data found on page 283

d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/4	1/4	2 1/2	3/4	0.012	5	6.350	9030980063500
5/16	5/16	2 1/2	13/16	0.012	5	7.940	9030980079400
3/8	3/8	2 1/2	7/8	0.012	5	9.520	9030980095200
1/2	1/2	3	1	0.020	5	12.700	9030980127000
5/8	5/8	3 1/2	1 1/4	0.020	6	15.870	9030980158700
3/4	3/4	4	1 5/8	0.020	6	19.050	9030980190500
1	1	4	1 3/4	0.031	6	25.400	9030980254000