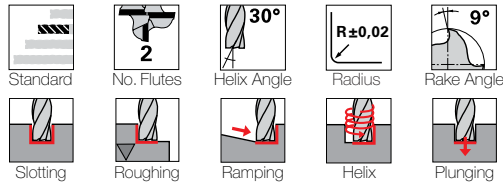


UNI-PRO End Mills (2-Flute) - Metric - Standard Length



center cutting with corner radius



Tool material

Solid Carbide

Surface finish

bright

FIREX®

Series

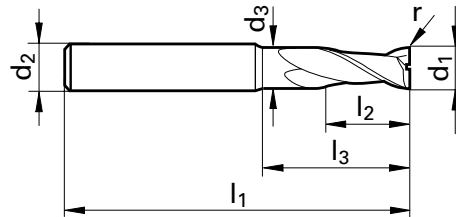
3106

3561

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	●
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary

Speed and Feed data found on page 302



d1 h10	d2 h6	d3	l1	l2	l3	r	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm					
6.000	6.000	5.700	57.00	10.00	20.00	0.50	2	6.005	9031060060050	9035610060050
6.000	6.000	5.700	57.00	10.00	20.00	1.00	2	6.010	9031060060100	9035610060100
8.000	8.000	7.700	63.00	16.00	26.00	0.50	2	8.005	9031060080050	9035610080050
8.000	8.000	7.700	63.00	16.00	26.00	1.00	2	8.010	9031060080100	9035610080100
8.000	8.000	7.700	63.00	16.00	26.00	1.50	2	8.015	9031060080150	9035610080150
8.000	8.000	7.700	63.00	16.00	26.00	2.00	2	8.020	9031060080200	9035610080200
10.000	10.000	9.500	72.00	19.00	30.00	0.50	2	10.005	9031060100050	9035610100050
10.000	10.000	9.500	72.00	19.00	30.00	1.00	2	10.010	9031060100100	9035610100100
10.000	10.000	9.500	72.00	19.00	30.00	1.50	2	10.015	9031060100150	9035610100150
10.000	10.000	9.500	72.00	19.00	30.00	2.00	2	10.020	9031060100200	9035610100200
12.000	12.000	11.500	83.00	22.00	36.00	0.50	2	12.005	9031060120050	9035610120050
12.000	12.000	11.500	83.00	22.00	36.00	1.00	2	12.010	9031060120100	9035610120100
12.000	12.000	11.500	83.00	22.00	36.00	1.50	2	12.015	9031060120150	9035610120150
12.000	12.000	11.500	83.00	22.00	36.00	2.00	2	12.020	9031060120200	9035610120200
16.000	16.000	15.500	92.00	26.00	42.00	1.00	2	16.010	9031060160100	9035610160100
16.000	16.000	15.500	92.00	26.00	42.00	1.50	2	16.015	9031060160150	9035610160150
16.000	16.000	15.500	92.00	26.00	42.00	2.00	2	16.020	9031060160200	9035610160200
20.000	20.000	19.500	104.00	32.00	52.00	1.00	2	20.010	9031060200100	9035610200100
20.000	20.000	19.500	104.00	32.00	52.00	1.50	2	20.015	9031060200150	9035610200150
20.000	20.000	19.500	104.00	32.00	52.00	2.00	2	20.020	9031060200200	9035610200200