

RF 100 S/F (6-flute) - Inch - Standard Length



center cutting



Standard



No. Flutes



Helix angle



Chamfer



Rake Angle



Finishing



Tool material

Solid Carbide

Surface finish

FIREX®

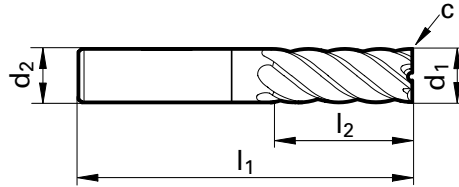
Series

3115

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
5/16	5/16	2 1/2	13/16	0.004	6	7.940	9031150079400
3/8	3/8	2 1/2	1	0.004	6	9.520	9031150095200
1/2	1/2	3	1	0.006	6	12.700	9031150127000
5/8	5/8	3 1/2	1 1/4	0.006	6	15.870	9031150158700
3/4	3/4	4	1 1/2	0.006	6	19.050	9031150190500
1	1	4	1 1/2	0.012	6	25.400	9031150254000