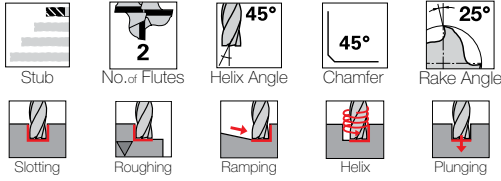


Alumi-Tech GA200 A (2-flute) - Metric - Stub Length

center cutting



Tool material

Solid Carbide

Surface finish

bright

bright

Series

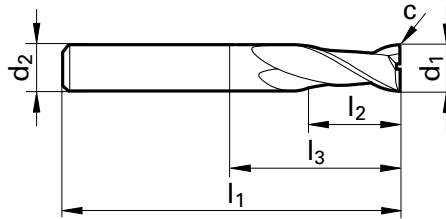
3310

3126

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 e8	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	50.00	4.00	7.90	0.03	2	3.000	9033100030000	9031260030000
4.000	6.000	54.00	5.00	8.90	0.03	2	4.000	9033100040000	9031260040000
5.000	6.000	54.00	6.00	11.40	0.03	2	5.000	9033100050000	9031260050000
6.000	6.000	54.00	7.00	18.00	0.03	2	6.000	9033100060000	9031260060000
8.000	8.000	58.00	9.00	22.00	0.05	2	8.000	9033100080000	9031260080000
10.000	10.000	66.00	11.00	26.00	0.05	2	10.000	9033100100000	9031260100000
12.000	12.000	73.00	12.00	28.00	0.10	2	12.000	9033100120000	9031260120000
14.000	14.000	75.00	14.00	30.00	0.10	2	14.000	9033100140000	9031260140000
16.000	16.000	82.00	16.00	34.00	0.10	2	16.000	9033100160000	9031260160000
18.000	18.000	84.00	18.00	36.00	0.10	2	18.000	9033100180000	9031260180000
20.000	20.000	92.00	20.00	42.00	0.10	2	20.000	9033100200000	9031260200000