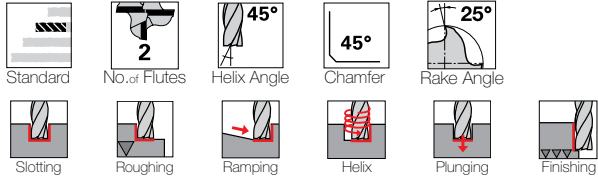


# Alumi-Tech GA200 A (2-flute) - Inch - Standard Length

## center cutting



Tool material

**Solid Carbide**

**Solid Carbide**

Surface finish

bright

Super-A™

Series

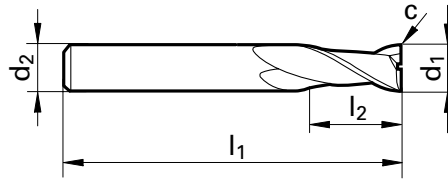
**3174**

**3874**

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 285



d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number	
inch	inch	inch	inch	inch				
1/8	1/8	1 1/2	7/16	0.001	2	3.170	9031740031700	9038740031700
3/16	3/16	2	9/16	0.001	2	4.760	9031740047600	9038740047600
1/4	1/4	2 1/2	3/4	0.002	2	6.350	9031740063500	9038740063500
5/16	5/16	2 1/2	13/16	0.002	2	7.940	9031740079400	9038740079400
3/8	3/8	2 1/2	7/8	0.002	2	9.520	9031740095200	9038740095200
7/16	7/16	2 3/4	1	0.004	2	11.110	9031740111100	9038740111100
1/2	1/2	3	1	0.004	2	12.700	9031740127000	9038740127000
9/16	9/16	3 1/2	1 1/8	0.004	2	14.290	9031740142900	9038740142900
5/8	5/8	3 1/2	1 1/4	0.004	2	15.870	9031740158700	9038740158700
3/4	3/4	4	1 1/2	0.004	2	19.050	9031740190500	9038740190500
1	1	4	1 3/4	0.008	2	25.400	9031740254000	9038740254000