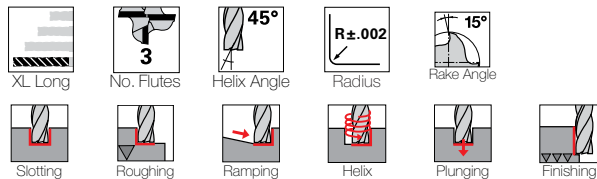


# Alumi-Tech GA200 A (3-flute) - Inch - XL Long Length

center cutting - reduced neck



Tool material

Solid Carbide

Solid Carbide

Surface finish

FIREX®

Super-A™

Series

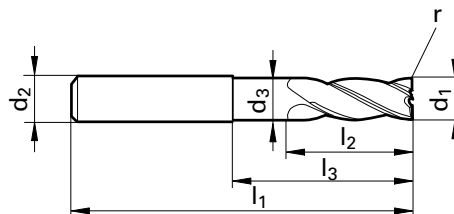
3177

3877

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 285



d1 h10	d2 h6	d3	l1	l2	l3	Corner Radius	No. of Flutes	Code no.	EDP Number	
1/4	1/4	0.238	3	3/8	1 1/2	0.010	3	6.350	9031770063500	9038770063500
5/16	5/16	0.301	3	7/16	1 1/2	0.013	3	7.940	9031770079400	9038770079400
3/8	3/8	0.363	3	9/16	1 1/2	0.015	3	9.520	9031770095200	9038770095200
1/2	1/2	0.480	4 1/2	3/4	2 3/4	0.020	3	12.700	9031770127000	9038770127000
5/8	5/8	0.605	5	7/8	3	0.025	3	15.870	9031770158700	9038770158700
3/4	3/4	0.730	5	1	3	0.030	3	19.050	9031770190500	9038770190500