

FINISH-TECH 50 GH100 U (6/8/10-Flute) - Inch - Long Length

center cutting

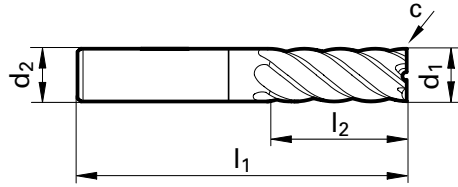


Tool material	Solid Carbide	Solid Carbide
Surface finish	bright	FIREX®
Series	3180	3181

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 285



d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number	EDP Number
inch	inch	inch	inch	inch				
1/4	1/4	3	1 1/8	0.004	6	6.350	9031800063500	9031810063500
5/16	5/16	3	1 1/8	0.004	6	7.940	9031800079400	9031810079400
3/8	3/8	3	1 1/8	0.004	6	9.520	9031800095200	9031810095200
1/2	1/2	4 1/2	2	0.006	6	12.700	9031800127000	9031810127000
5/8	5/8	5	2 1/4	0.006	6	15.870	9031800158700	9031810158700
3/4	3/4	5	2 1/4	0.006	8	19.050	9031800190500	9031810190500