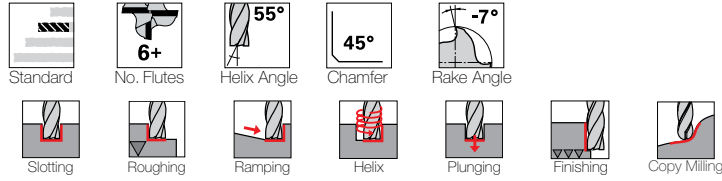


FINISH-TECH 62 GH100 H (6/8-Flute) - Inch - Standard Length

center cutting



Y

HA

Tool material

Solid Carbide

Surface finish

nano-Si®

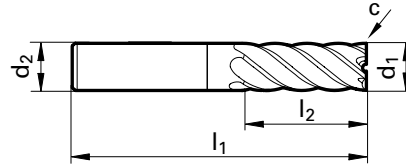
Series

3182

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	—
H	Hardened steel	●

●=Optimal ○=Secondary

Speed and Feed data found on page 285



d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/4	1/4	2 1/2	3/4	0.004	6	6.350	9031820063500
5/16	5/16	2 1/2	7/8	0.004	6	7.940	9031820079400
3/8	3/8	2 1/2	7/8	0.004	6	9.520	9031820095200
1/2	1/2	3	1	0.006	6	12.700	9031820127000
5/8	5/8	3 1/2	1 1/4	0.006	6	15.870	9031820158700
3/4	3/4	4	1 1/2	0.006	8	19.050	9031820190500