

FINISH-TECH 62 GH100 H (6/8-Flute) - Inch - Long Length - Necked

center cutting



Tool material

Solid Carbide

Surface finish

nano-Si®

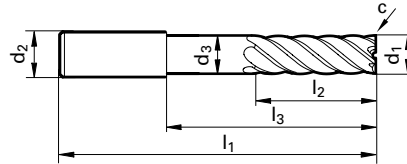
Series

3183

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	—
H	Hardened steel	●

●=Optimal ○=Secondary

Speed and Feed data found on page 285



d1 h10	d2 h6	d3	l1	l2	l3	Chamfer	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch	inch	inch			
1/4	1/4	0.238	3	3/4	1 1/2	0.004	6	6.350	9031830063500
5/16	5/16	0.301	3	7/8	1 1/2	0.004	6	7.940	9031830079400
3/8	3/8	0.363	3	7/8	1 1/2	0.004	6	9.520	9031830095200
1/2	1/2	0.480	4 1/2	1	2 3/4	0.006	6	12.700	9031830127000
5/8	5/8	0.605	5	1 1/4	3	0.006	6	15.870	9031830158700
3/4	3/4	0.730	5	1 1/2	3	0.006	8	19.050	9031830190500