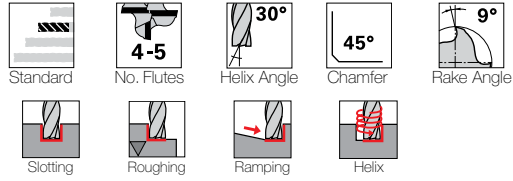


ROUGH-TECH 48 GS100 U (4/5-Flute) - Inch - Standard Length

center cutting



Tool material

Solid Carbide

Surface finish

bright

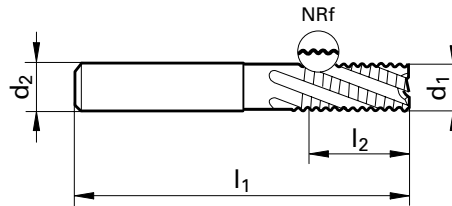
Series

3186

Application group	Material examples	Ideal for
P	Steel	○
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 286



d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/4	1/4	2 1/2	3/4	0.012	4	6.350	9031860063500
5/16	5/16	2 1/2	3/4	0.012	4	7.940	9031860079400
3/8	3/8	2 1/2	7/8	0.012	4	9.520	9031860095200
1/2	1/2	3	1	0.020	4	12.700	9031860127000
5/8	5/8	3 1/2	1 1/4	0.020	4	15.870	9031860158700
3/4	3/4	4	1 5/8	0.020	4	19.050	9031860190500
1	1	4	1 3/4	0.031	5	25.400	9031860254000