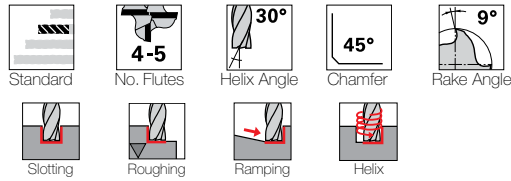


ROUGH-TECH 48 GS100 U (4/5-Flute) - Metric - Standard Length

center cutting



Tool material

Solid Carbide

Surface finish

bright

FIREX®

Series

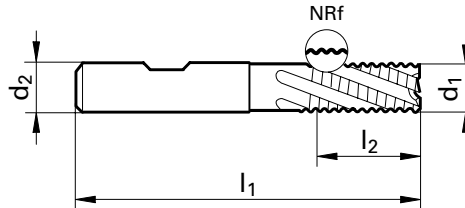
3204

3723

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 298



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	57.00	13.00	21.00	0.30	4	6.000	9032040060000	9037230060000
8.000	8.000	63.00	19.00	27.00	0.30	4	8.000	9032040080000	9037230080000
10.000	10.000	72.00	22.00	32.00	0.30	4	10.000	9032040100000	9037230100000
12.000	12.000	83.00	26.00	38.00	0.50	4	12.000	9032040120000	9037230120000
14.000	14.000	83.00	26.00	38.00	0.50	4	14.000	9032040140000	9037230140000
14.000	16.000	92.00	32.00	43.00	0.50	4	14.001	9032040140010	9037230140010
16.000	16.000	92.00	32.00	44.00	0.50	4	16.000	9032040160000	9037230160000
18.000	18.000	92.00	32.00	44.00	0.50	4	18.000	9032040180000	9037230180000
18.000	20.000	104.00	38.00	53.00	0.50	4	18.001	9032040180010	9037230180010
20.000	20.000	104.00	38.00	54.00	0.50	4	20.000	9032040200000	9037230200000
25.000	25.000	121.00	45.00	65.00	0.60	5	25.000	9032040250000	9037230250000