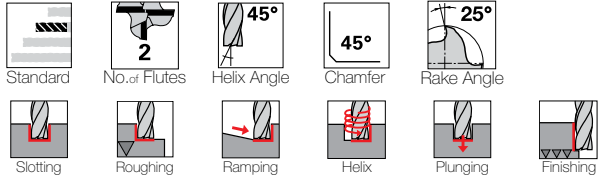


Alumi-Tech GA200 A (2-flute) - Metric - Standard Length

center cutting



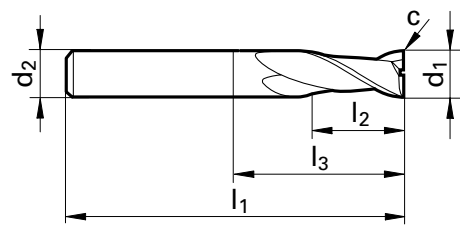
Tool material: **Solid Carbide**
 Surface finish: bright

Series	3309	3059
--------	-------------	-------------

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 e8	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	57.00	7.00	10.90	0.03	2	3.000	9033090030000	9030590030000
4.000	6.000	57.00	8.00	11.90	0.03	2	4.000	9033090040000	9030590040000
5.000	6.000	57.00	10.00	15.40	0.03	2	5.000	9033090050000	9030590050000
6.000	6.000	57.00	10.00	21.00	0.03	2	6.000	9033090060000	9030590060000
8.000	8.000	63.00	16.00	27.00	0.05	2	8.000	9033090080000	9030590080000
10.000	10.000	72.00	19.00	32.00	0.05	2	10.000	9033090100000	9030590100000
12.000	12.000	83.00	22.00	38.00	0.10	2	12.000	9033090120000	9030590120000
14.000	14.000	83.00	22.00	38.00	0.10	2	14.000	9033090140000	9030590140000
16.000	16.000	92.00	26.00	44.00	0.10	2	16.000	9033090160000	9030590160000
18.000	18.000	92.00	26.00	44.00	0.10	2	18.000	9033090180000	9030590180000
20.000	20.000	104.00	32.00	54.00	0.10	2	20.000	9033090200000	9030590200000