

FINISH-TECH 50 GH100 U (6/8/10-Flute) - Metric - XL Long Length

center cutting



XL Long



No. Flutes



Helix Angle



Chamfer



Rake Angle



Finishing



HA



HA

Tool material

Solid Carbide

Surface finish

bright

FIREX®

Series

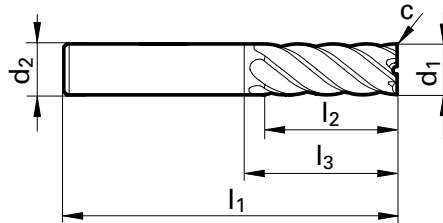
3312

3691

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	75.00	30.00	39.00	0.05	6	6.000	9033120060000	9036910060000
8.000	8.000	100.00	40.00	64.00	0.10	6	8.000	9033120080000	9036910080000
10.000	10.000	100.00	40.00	60.00	0.10	6	10.000	9033120100000	9036910100000
12.000	12.000	150.00	45.00	105.00	0.10	6	12.000	9033120120000	9036910120000
16.000	16.000	150.00	65.00	102.00	0.15	6	16.000	9033120160000	9036910160000
20.000	20.000	150.00	65.00	100.00	0.15	8	20.000	9033120200000	9036910200000
25.000	25.000	150.00	75.00	94.00	0.20	10	25.000	9033120250000	9036910250000