

Alumi-Tech GA200 A (2-flute) - Metric - XL Length

center cutting



XL Long



No. of Flutes



Helix Angle



Chamfer



Rake Angle



Slotting



Roughing



Ramping



Helix



Plunging



Finishing



Tool material

Solid Carbide

Surface finish

bright

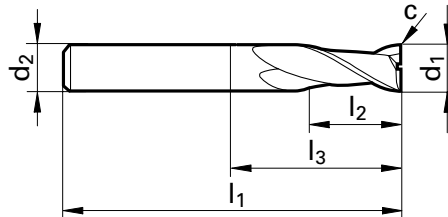
Series

3358

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm	mm	mm x 45°			
5.000	5.000	75.00	30.00	47.00	0.03	2	5.000	9033580050000
6.000	6.000	75.00	30.00	39.00	0.03	2	6.000	9033580060000
8.000	8.000	100.00	40.00	64.00	0.05	2	8.000	9033580080000
10.000	10.000	100.00	40.00	60.00	0.05	2	10.000	9033580100000
12.000	12.000	150.00	45.00	105.00	0.10	2	12.000	9033580120000
16.000	16.000	150.00	65.00	102.00	0.10	2	16.000	9033580160000