

# Hard Profile Cutters with Torus Grind GF 300 T - Metric - XL Long Length

center cutting



Tool material

Solid Carbide

Surface finish

nano-Si®

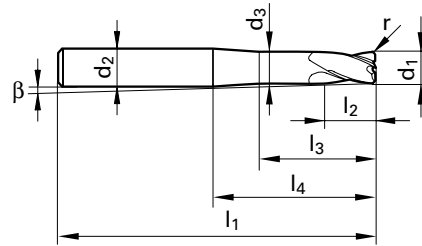
Series

3362

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	—
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	—
H	Hardened steel	●

●=Optimal ○=Secondary

Speed and Feed data found on page 301



d1 h8	d2 h6	d3	l1	l2	l3	l4	r	No. of Flutes	Code no.	EDP Number
6.00	6.00	5.70	75.00	9.00	38.00	39.00	1.00	4	6.0	9033620060000
8.00	8.00	7.70	100.00	12.00	63.00	64.00	1.00	4	8.0	9033620080000
10.00	10.00	9.50	100.00	15.00	58.00	60.00	1.50	4	10.0	9033620100000
12.00	12.00	11.50	150.00	18.00	103.00	105.00	1.50	4	12.0	9033620120000
16.00	16.00	15.50	150.00	24.00	100.00	102.00	2.00	4	16.0	9033620160000