

# Rough-Tech ALU GS100 A (3-flute) - Metric - Std Lgth - Coolant & non-Coolant

## center cutting



Standard



No. Flutes



Helix Angle



Chamfer



Rake Angle



Roughing



Ramping



Helix



Tool material

Solid Carbide

Surface finish

bright

bright

Series

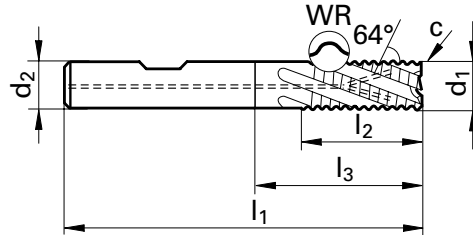
3364

3127

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 298



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	57.00	10.00	21.00	0.30	3	6.000	9033640060000	9031270060000
8.000	8.000	63.00	16.00	27.00	0.30	3	8.000	9033640080000	9031270080000
10.000	10.000	72.00	19.00	32.00	0.30	3	10.000	9033640100000	9031270100000
12.000	12.000	83.00	22.00	38.00	0.50	3	12.000	9033640120000	9031270120000
14.000	14.000	83.00	22.00	38.00	0.50	3	14.000		9031270140000
16.000	16.000	92.00	26.00	44.00	0.50	3	16.000	9033640160000	9031270160000
18.000	18.000	92.00	26.00	44.00	0.50	3	18.000		9031270180000
20.000	20.000	104.00	32.00	54.00	0.50	3	20.000	9033640200000	9031270200000
25.000	25.000	121.00	45.00	65.00	0.60	3	25.000		9031270250000