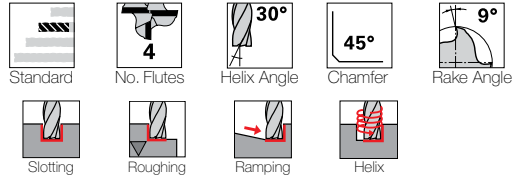


ROUGH-TECH 48 GS100 U (4-Flute) - Metric - Std. Length with Coolant



center cutting



F

HB

Tool material

Surface finish

FIREX®

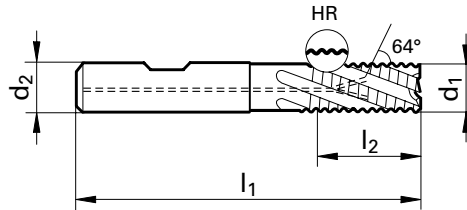
Series

3365

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 298



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm	mm	mm x 45°			
6.000	6.000	57.00	13.00	21.00	0.30	4	6.000	9033650060000
8.000	8.000	63.00	19.00	27.00	0.30	4	8.000	9033650080000
10.000	10.000	72.00	22.00	32.00	0.30	4	10.000	9033650100000
12.000	12.000	83.00	26.00	38.00	0.50	4	12.000	9033650120000
16.000	16.000	92.00	32.00	44.00	0.50	4	16.000	9033650160000
20.000	20.000	104.00	38.00	54.00	0.50	4	20.000	9033650200000