

# Alumi-Tech GA200 A (3-flute) - Metric - Standard Lgth w/Coolant



## center cutting



Standard



No. Flutes



Helix Angle



Radius



F rake Angle



Slotting



Roughing



Ramping



Helix



Plunging



Finishing

Tool material

Surface finish

Series



**Solid Carbide**

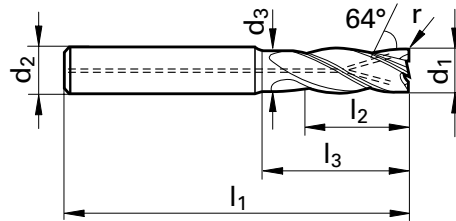
bright

**3367**

Application group	Material examples	Ideal for
<b>P</b>	Steel	—
<b>M</b>	Stainless steel	—
<b>K</b>	Cast iron	—
<b>N</b>	Aluminum	●
<b>S</b>	Ni / Ti alloys	—
<b>H</b>	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	d3	l1	l2	l3	Corner Radius	No. of Flutes	Code no.	EDP Number
6.000	6.000	5.700	57.00	10.00	20.00	1.00	3	6.000	9033670060000
8.000	8.000	7.700	63.00	16.00	26.00	1.00	3	8.000	9033670080000
10.000	10.000	9.500	72.00	19.00	30.00	1.50	3	10.000	9033670100000
12.000	12.000	11.500	83.00	22.00	36.00	1.50	3	12.000	9033670120000
16.000	16.000	15.500	92.00	26.00	42.00	2.00	3	16.000	9033670160000
20.000	20.000	19.500	104.00	32.00	52.00	2.50	3	20.000	9033670200000
25.000	25.000	24.500	121.00	38.00	63.00	2.00	3	25.020	9033670250200