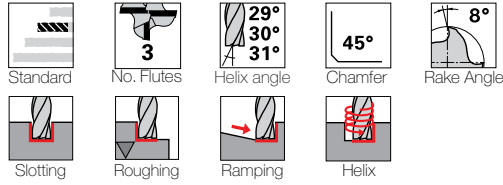


# RF 100 A/WF - Metric - Standard Length



## center cutting



Tool material

**Solid Carbide**

Surface finish

bright

Series

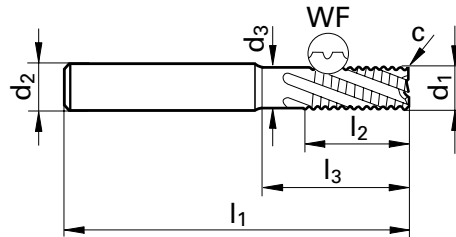
**3468**

**3469**

Application group	Material examples	Ideal for
<b>P</b>	Steel	—
<b>M</b>	Stainless steel	—
<b>K</b>	Cast iron	—
<b>N</b>	Aluminum	●
<b>S</b>	Ni / Ti alloys	—
<b>H</b>	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 295



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	57.00	13.00	20.00	0.30	3	6.000	9034680060000	9034690060000
8.000	8.000	7.700	63.00	19.00	26.00	0.30	3	8.000	9034680080000	9034690080000
10.000	10.000	9.500	72.00	22.00	30.00	0.30	3	10.000	9034680100000	9034690100000
12.000	12.000	11.500	83.00	26.00	36.00	0.50	3	12.000	9034680120000	9034690120000
16.000	16.000	15.500	92.00	32.00	42.00	0.50	3	16.000	9034680160000	9034690160000
20.000	20.000	19.500	104.00	38.00	52.00	0.50	3	20.000	9034680200000	9034690200000
25.000	25.000	24.000	121.00	45.00	63.00	0.60	3	25.000	9034680250000	9034690250000