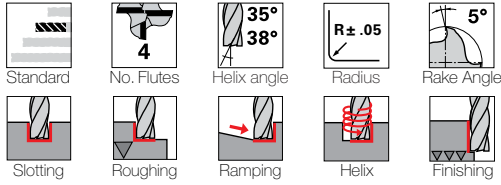


RF 100 Ti (4-flute) - Metric - Standard Length



center cutting with corner radius



Tool material

Solid Carbide

Surface finish

Super-A™

Series

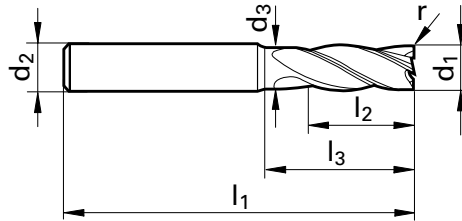
3498

3499

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



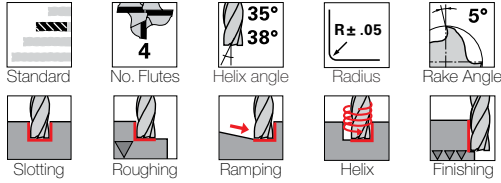
d1 h10	d2 h6	d3	l1	l2	l3	r	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm				
6.000	6.000	5.700	57.00	13.00	20.00	0.50	4	6.005	9034980060050	9034990060050
6.000	6.000	5.700	57.00	13.00	20.00	0.80	4	6.008	9034980060080	9034990060080
6.000	6.000	5.700	57.00	13.00	20.00	1.00	4	6.010	9034980060100	9034990060100
6.000	6.000	5.700	57.00	13.00	20.00	1.50	4	6.015	9034980060150	9034990060150
6.000	6.000	5.700	57.00	13.00	20.00	2.00	4	6.020	9034980060200	9034990060200
8.000	8.000	7.700	63.00	19.00	26.00	0.50	4	8.005	9034980080050	9034990080050
8.000	8.000	7.700	63.00	19.00	26.00	0.80	4	8.008	9034980080080	9034990080080
8.000	8.000	7.700	63.00	19.00	26.00	1.00	4	8.010	9034980080100	9034990080100
8.000	8.000	7.700	63.00	19.00	26.00	1.50	4	8.015	9034980080150	9034990080150
8.000	8.000	7.700	63.00	19.00	26.00	2.00	4	8.020	9034980080200	9034990080200
10.000	10.000	9.500	72.00	22.00	30.00	0.50	4	10.005	9034980100050	9034990100050
10.000	10.000	9.500	72.00	22.00	30.00	0.80	4	10.008	9034980100080	9034990100080
10.000	10.000	9.500	72.00	22.00	30.00	1.00	4	10.010	9034980100100	9034990100100
10.000	10.000	9.500	72.00	22.00	30.00	1.50	4	10.015	9034980100150	9034990100150
10.000	10.000	9.500	72.00	22.00	30.00	2.00	4	10.020	9034980100200	9034990100200
12.000	12.000	11.500	83.00	26.00	36.00	0.50	4	12.005	9034980120050	9034990120050
12.000	12.000	11.500	83.00	26.00	36.00	0.80	4	12.008	9034980120080	9034990120080
12.000	12.000	11.500	83.00	26.00	36.00	1.00	4	12.010	9034980120100	9034990120100
12.000	12.000	11.500	83.00	26.00	36.00	1.50	4	12.015	9034980120150	9034990120150
12.000	12.000	11.500	83.00	26.00	36.00	2.00	4	12.020	9034980120200	9034990120200
12.000	12.000	11.500	83.00	26.00	36.00	2.50	4	12.025	9034980120250	9034990120250
12.000	12.000	11.500	83.00	26.00	36.00	3.00	4	12.030	9034980120300	9034990120300
12.000	12.000	11.500	83.00	26.00	36.00	3.175	4	12.031	9034980120310	9034990120310
12.000	12.000	11.500	83.00	26.00	36.00	4.00	4	12.040	9034980120400	9034990120400

Continued on next page

RF 100 Ti (4-flute) - Metric - Standard Length



center cutting with corner radius



Tool material

Solid Carbide

Surface finish

Super-A™

Series

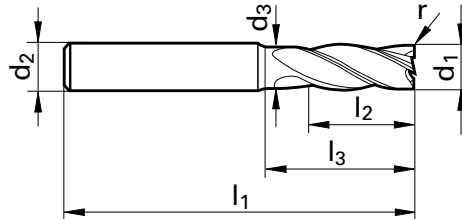
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3499

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



Continued from previous page

d1 h10	d2 h6	d3	l1	l2	l3	r	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm				
16.000	16.000	15.500	92.00	32.00	42.00	0.50	4	16.005	9034980160050	9034990160050
16.000	16.000	15.500	92.00	32.00	42.00	0.80	4	16.008	9034980160080	9034990160080
16.000	16.000	15.500	92.00	32.00	42.00	1.00	4	16.010	9034980160100	9034990160100
16.000	16.000	15.500	92.00	32.00	42.00	1.50	4	16.015	9034980160150	9034990160150
16.000	16.000	15.500	92.00	32.00	42.00	2.00	4	16.020	9034980160200	9034990160200
16.000	16.000	15.500	92.00	32.00	42.00	2.50	4	16.025	9034980160250	9034990160250
16.000	16.000	15.500	92.00	32.00	42.00	3.00	4	16.030	9034980160300	9034990160300
16.000	16.000	15.500	92.00	32.00	42.00	3.175	4	16.031	9034980160310	9034990160310
16.000	16.000	15.500	92.00	32.00	42.00	4.00	4	16.040	9034980160400	9034990160400
20.000	20.000	19.500	104.00	38.00	52.00	0.50	4	20.005	9034980200050	9034990200050
20.000	20.000	19.500	104.00	38.00	52.00	1.00	4	20.010	9034980200100	9034990200100
20.000	20.000	19.500	104.00	38.00	52.00	1.50	4	20.015	9034980200150	9034990200150
20.000	20.000	19.500	104.00	38.00	52.00	2.00	4	20.020	9034980200200	9034990200200
20.000	20.000	19.500	104.00	38.00	52.00	2.50	4	20.025	9034980200250	9034990200250
20.000	20.000	19.500	104.00	38.00	52.00	3.00	4	20.030	9034980200300	9034990200300
20.000	20.000	19.500	104.00	38.00	52.00	3.175	4	20.031	9034980200310	9034990200310
20.000	20.000	19.500	104.00	38.00	52.00	4.00	4	20.040	9034980200400	9034990200400
25.000	25.000	24.000	121.00	45.00	63.00	1.50	4	25.015	9034980250150	9034990250150
25.000	25.000	24.000	121.00	45.00	63.00	2.00	4	25.020	9034980250200	9034990250200
25.000	25.000	24.000	121.00	45.00	63.00	2.50	4	25.025	9034980250250	9034990250250
25.000	25.000	24.000	121.00	45.00	63.00	3.00	4	25.030	9034980250300	9034990250300
25.000	25.000	24.000	121.00	45.00	63.00	3.175	4	25.031	9034980250310	9034990250310
25.000	25.000	24.000	121.00	45.00	63.00	4.00	4	25.040	9034980250400	9034990250400
25.000	25.000	24.000	121.00	45.00	63.00	5.00	4	25.050	9034980250500	9034990250500