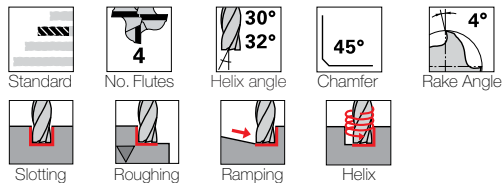


# RF 100 U/HF (4-flute) - Metric - Standard Length



## center cutting



Tool material

**Solid Carbide**

Surface finish

FIREX®

Series

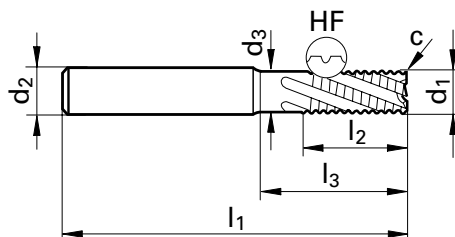
**3507**

**3508**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	○
<b>K</b>	Cast iron	●
<b>N</b>	Aluminum	—
<b>S</b>	Ni / Ti alloys	○
<b>H</b>	Hardened steel	○

●=Optimal    ○=Secondary

Speed and Feed data found on page 295



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	57.00	13.00	20.00	0.30	4	6.000	9035070060000	9035080060000
8.000	8.000	7.700	63.00	19.00	26.00	0.30	4	8.000	9035070080000	9035080080000
10.000	10.000	9.500	72.00	22.00	30.00	0.30	4	10.000	9035070100000	9035080100000
12.000	12.000	11.500	83.00	26.00	36.00	0.50	4	12.000	9035070120000	9035080120000
16.000	16.000	15.500	92.00	32.00	42.00	0.50	4	16.000	9035070160000	9035080160000
20.000	20.000	19.500	104.00	38.00	52.00	0.50	4	20.000	9035070200000	9035080200000
25.000	25.000	24.000	121.00	45.00	63.00	0.60	4	25.000	9035070250000	9035080250000