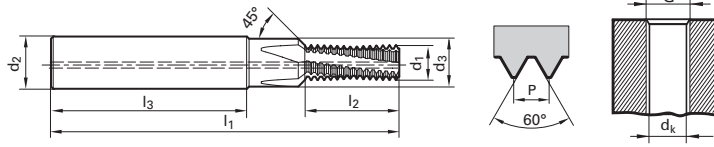


UNF



Series 3519
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink Yes



UNF Size	dk inch	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	No. flutes	3519 EDP #
1/4-28	0.217	4.800	8.000	6.600	62.00	14.10	36.00	3	9035190063500
5/16-24	0.272	5.950	10.000	9.000	74.00	17.50	40.00	3	9035190079380
3/8-24	0.335	7.950	12.000	11.000	80.00	20.60	45.00	4	9035190095250
7/16-20	0.390	7.950	12.000	11.000	80.00	24.80	45.00	4	9035190111130
1/2-20	0.453	9.950	14.000	13.500	90.00	27.30	45.00	4	9035190127000

TMC SP

UNF



Series 3537
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HB (w/flat)
Countersink Yes

UNF Size	dk inch	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	No. flutes	3537 EDP #
1/4-28	0.217	4.800	8.000	6.600	62.00	14.10	36.00	3	9035370063500
5/16-24	0.272	5.950	10.000	9.000	74.00	17.50	40.00	3	9035370079380
3/8-24	0.335	7.950	12.000	11.000	80.00	20.60	45.00	4	9035370095250
7/16-20	0.390	7.950	12.000	11.000	80.00	24.80	45.00	4	9035370111130
1/2-20	0.453	9.950	14.000	13.500	90.00	27.30	45.00	4	9035370127000