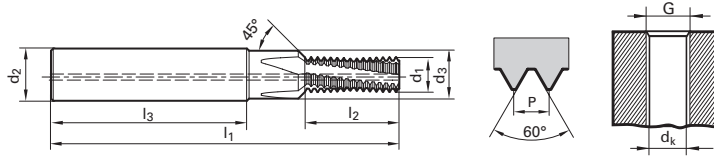


UNF



Series 3519
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink Yes



| UNF Size | dk inch | d1 mm | d2 mm | d3 mm | l1 mm | l2 mm | l3 mm | No. flutes | 3519 EDP # |
|----------|---------|-------|--------|--------|-------|-------|-------|------------|---------------|
| 1/4-28 | 0.217 | 4.800 | 8.000 | 6.600 | 62.00 | 14.10 | 36.00 | 3 | 9035190063500 |
| 5/16-24 | 0.272 | 5.950 | 10.000 | 9.000 | 74.00 | 17.50 | 40.00 | 3 | 9035190079380 |
| 3/8-24 | 0.335 | 7.950 | 12.000 | 11.000 | 80.00 | 20.60 | 45.00 | 4 | 9035190095250 |
| 7/16-20 | 0.390 | 7.950 | 12.000 | 11.000 | 80.00 | 24.80 | 45.00 | 4 | 9035190111130 |
| 1/2-20 | 0.453 | 9.950 | 14.000 | 13.500 | 90.00 | 27.30 | 45.00 | 4 | 9035190127000 |

TMC SP

UNF



Series 3537
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HB (w/flat)
Countersink Yes

| UNF Size | dk inch | d1 mm | d2 mm | d3 mm | l1 mm | l2 mm | l3 mm | No. flutes | 3537 EDP # |
|----------|---------|-------|--------|--------|-------|-------|-------|------------|---------------|
| 1/4-28 | 0.217 | 4.800 | 8.000 | 6.600 | 62.00 | 14.10 | 36.00 | 3 | 9035370063500 |
| 5/16-24 | 0.272 | 5.950 | 10.000 | 9.000 | 74.00 | 17.50 | 40.00 | 3 | 9035370079380 |
| 3/8-24 | 0.335 | 7.950 | 12.000 | 11.000 | 80.00 | 20.60 | 45.00 | 4 | 9035370095250 |
| 7/16-20 | 0.390 | 7.950 | 12.000 | 11.000 | 80.00 | 24.80 | 45.00 | 4 | 9035370111130 |
| 1/2-20 | 0.453 | 9.950 | 14.000 | 13.500 | 90.00 | 27.30 | 45.00 | 4 | 9035370127000 |