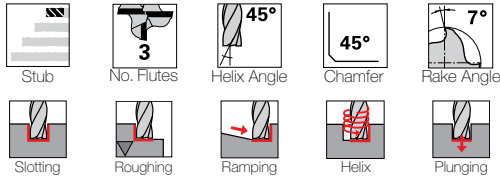


Aero-Tech GH100 U (3-flute) - Metric - Stub Length

center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

FIREX®

Series

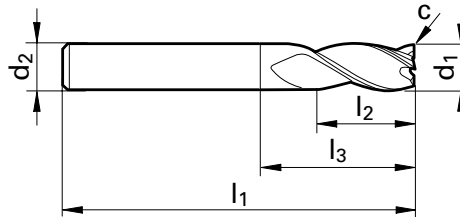
3540

3729

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	50.00	4.00	7.90	0.03	3	3.000	9035400030000	9037290030000
4.000	6.000	54.00	5.00	8.90	0.06	3	4.000	9035400040000	9037290040000
5.000	6.000	54.00	6.00	11.40	0.08	3	5.000	9035400050000	9037290050000
6.000	6.000	54.00	7.00	18.00	0.09	3	6.000	9035400060000	9037290060000
7.000	8.000	58.00	8.00	16.40	0.11	3	7.000	9035400070000	9037290070000
8.000	8.000	58.00	9.00	22.00	0.12	3	8.000	9035400080000	9037290080000
9.000	10.000	66.00	10.00	19.40	0.14	3	9.000	9035400090000	9037290090000
10.000	10.000	66.00	11.00	26.00	0.15	3	10.000	9035400100000	9037290100000
12.000	12.000	73.00	12.00	28.00	0.18	3	12.000	9035400120000	9037290120000
14.000	14.000	75.00	14.00	30.00	0.21	3	14.000	9035400140000	9037290140000
16.000	16.000	82.00	16.00	34.00	0.19	3	16.000	9035400160000	9037290160000
18.000	18.000	84.00	18.00	36.00	0.22	3	18.000	9035400180000	9037290180000
20.000	20.000	92.00	20.00	42.00	0.24	3	20.000	9035400200000	9037290200000