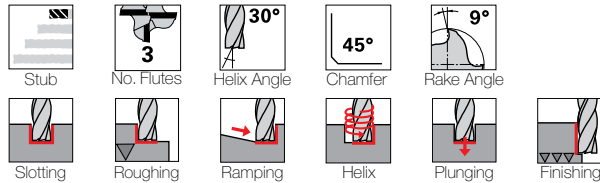


UNI-PRO End Mills (3-Flute) - Metric - Stub Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

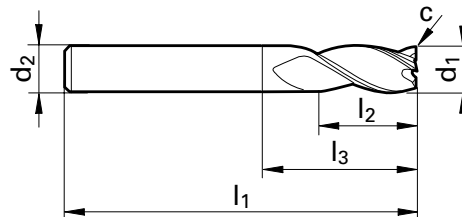
Series

3558

3719

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary



Speed and Feed data found on page 302

d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
2.000	6.000	50.00	3.00	7.40	0.03	3	2.000	9035580020000	9037190020000
2.500	6.000	50.00	3.00	7.40	0.05	3	2.500	9035580025000	9037190025000
3.000	6.000	50.00	4.00	8.40	0.05	3	3.000	9035580030000	9037190030000
3.500	6.000	50.00	4.00	8.40	0.05	3	3.500	9035580035000	9037190035000
4.000	6.000	54.00	5.00	10.40	0.05	3	4.000	9035580040000	9037190040000
5.000	6.000	54.00	6.00	12.40	0.05	3	5.000	9035580050000	9037190050000
5.500	6.000	54.00	7.00	14.90	0.05	3	5.500	9035580055000	9037190055000
6.000	6.000	54.00	7.00	18.00	0.05	3	6.000	9035580060000	9037190060000
7.000	8.000	58.00	8.00	16.90	0.10	3	7.000	9035580070000	9037190070000
8.000	8.000	58.00	9.00	22.00	0.10	3	8.000	9035580080000	9037190080000
8.500	10.000	66.00	10.00	20.90	0.10	3	8.500	9035580085000	9037190085000
9.000	10.000	66.00	10.00	20.90	0.10	3	9.000	9035580090000	9037190090000
10.000	10.000	66.00	11.00	26.00	0.10	3	10.000	9035580100000	9037190100000
12.000	12.000	73.00	12.00	28.00	0.10	3	12.000	9035580120000	9037190120000
14.000	14.000	75.00	14.00	30.00	0.15	3	14.000	9035580140000	9037190140000
16.000	16.000	82.00	16.00	34.00	0.15	3	16.000	9035580160000	9037190160000
18.000	18.000	84.00	18.00	36.00	0.15	3	18.000	9035580180000	9037190180000
20.000	20.000	92.00	20.00	42.00	0.15	3	20.000	9035580200000	9037190200000