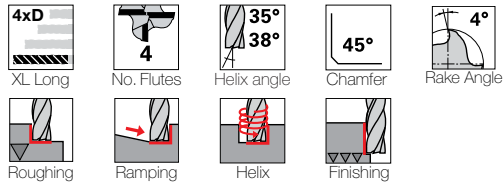


RF 100 U (4-flute) - Metric - XL Long Length (4xD)

F

center cutting



Tool material

Solid Carbide

Surface finish

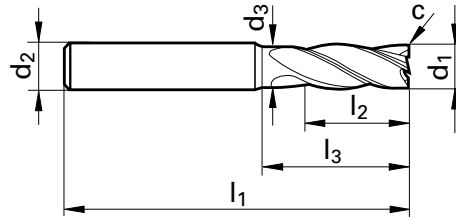
FIREX®

Series

3627

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 294

d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm	mm	mm	mm x 45°			
10.000	10.000	9.500	100.00	40.00	48.00	0.20	4	10.000	9036270100000
12.000	12.000	11.500	150.00	45.00	58.00	0.20	4	12.000	9036270120000
14.000	14.000	13.500	150.00	45.00	58.00	0.25	4	14.000	9036270140000
16.000	16.000	15.500	150.00	65.00	78.00	0.35	4	16.000	9036270160000
18.000	18.000	17.500	150.00	65.00	78.00	0.40	4	18.000	9036270180000
20.000	20.000	19.500	150.00	65.00	78.00	0.45	4	20.000	9036270200000
25.000	25.000	24.000	150.00	75.00	92.00	0.60	4	25.000	9036270250000