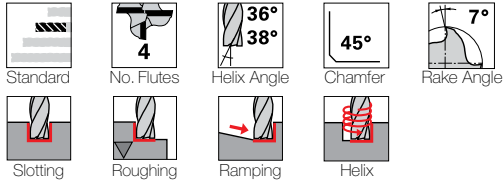


RF 100 VA/NF (4-flute) - Metric - Standard Length

a

center cutting



Tool material

Solid Carbide

Surface finish

nano-A™

Series

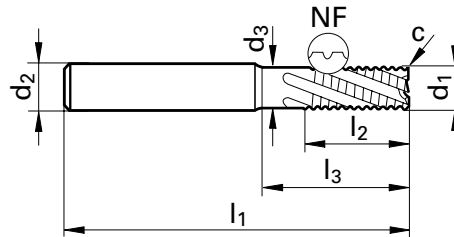
3696

3718

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 295



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
5.000	6.000	4.800	57.00	13.00	18.00	0.20	4	5.000	9036960050000	9037180050000
6.000	6.000	5.700	57.00	13.00	20.00	0.30	4	6.000	9036960060000	9037180060000
7.000	8.000	6.700	63.00	16.00	24.90	0.30	4	7.000	9036960070000	9037180070000
8.000	8.000	7.700	63.00	19.00	26.00	0.30	4	8.000	9036960080000	9037180080000
9.000	10.000	8.700	72.00	19.00	29.90	0.30	4	9.000	9036960090000	9037180090000
10.000	10.000	9.500	72.00	22.00	30.00	0.30	4	10.000	9036960100000	9037180100000
12.000	12.000	11.500	83.00	26.00	36.00	0.50	4	12.000	9036960120000	9037180120000
14.000	14.000	13.500	83.00	26.00	36.00	0.50	4	14.000	9036960140000	9037180140000
16.000	16.000	15.500	92.00	32.00	42.00	0.50	4	16.000	9036960160000	9037180160000
18.000	20.000	17.500	92.00	32.00	42.00	0.50	4	18.000	9036960180000	9037180180000
20.000	20.000	19.500	104.00	38.00	52.00	0.50	4	20.000	9036960200000	9037180200000
25.000	25.000	24.000	121.00	45.00	63.00	0.60	4	25.000	9036960250000	9037180250000